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(54) **GROWTH FACTOR MODIFIED PROTEIN  
MATRICES FOR TISSUE ENGINEERING**

7,247,609 B2 \* 7/2007 Lutolf et al. .... 514/2

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of application No. 09/141,153, filed on Aug. 27, 1998,  
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**A61K 38/00** (2006.01)

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530/350; 530/300

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(57) **ABSTRACT**

Proteins are incorporated into protein or polysaccharide matrices for use in tissue repair, regeneration and/or remodeling and/or drug delivery. The proteins can be incorporated so that they are released by degradation of the matrix, by enzymatic action and/or diffusion. As demonstrated by the examples, one method is to bind heparin to the matrix by either covalent or non-covalent methods, to form a heparin-matrix. The heparin then non-covalently binds heparin-binding growth factors to the protein matrix. Alternatively, a fusion protein can be constructed which contains a crosslinking region such as a factor XIIIa substrate and the native protein sequence. Incorporation of degradable linkages between the matrix and the bioactive factors can be particularly useful when long-term drug delivery is desired, for example in the case of nerve regeneration, where it is desirable to vary the rate of drug release spatially as a function of regeneration, e.g. rapidly near the living tissue interface and more slowly farther into the injury zone. Additional benefits include the lower total drug dose within the delivery system, and spatial regulation of release which permits a greater percentage of the drug to be released at the time of greatest cellular activity.

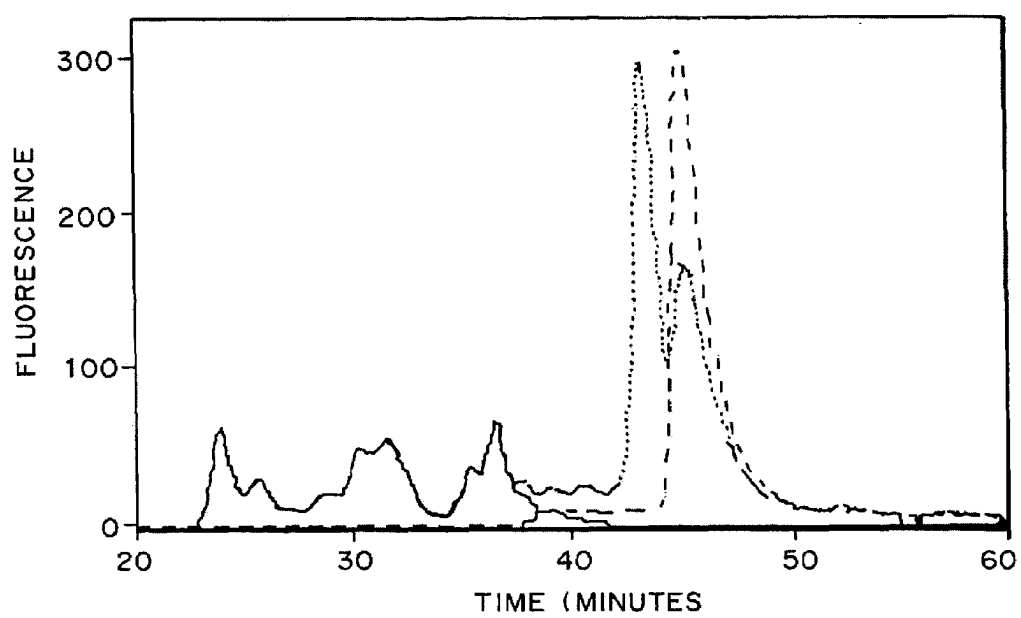
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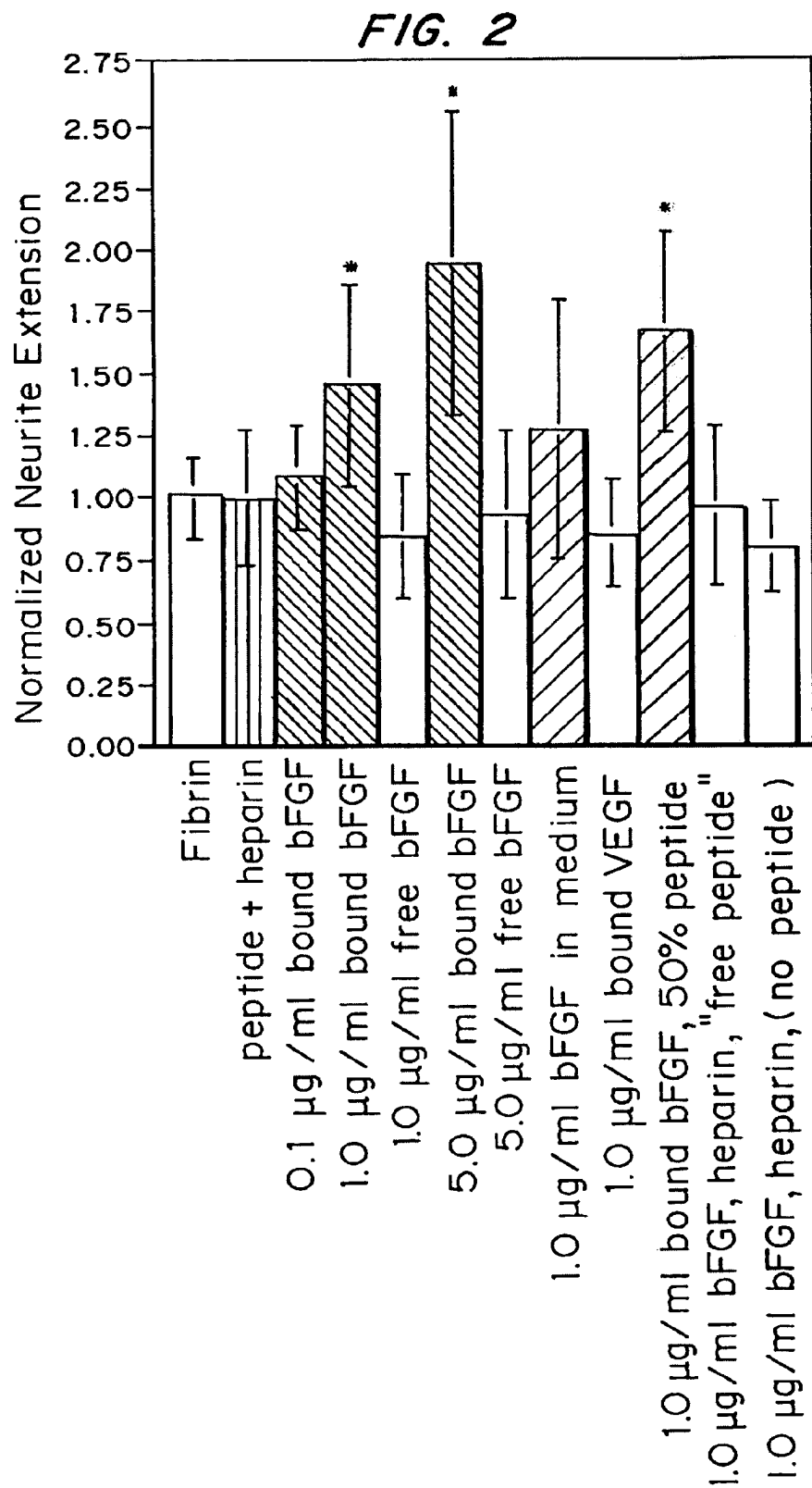
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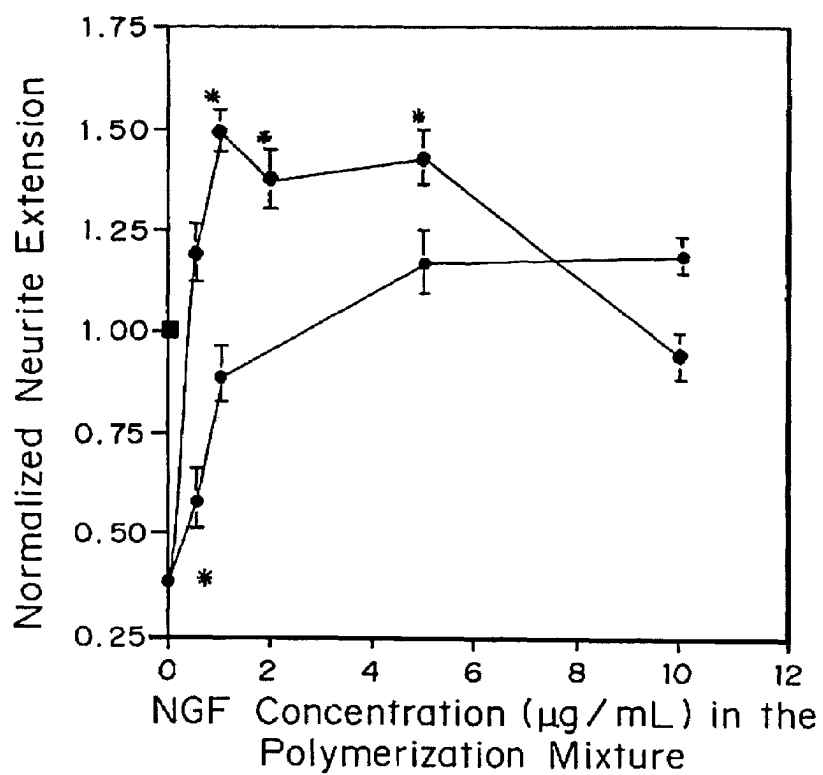
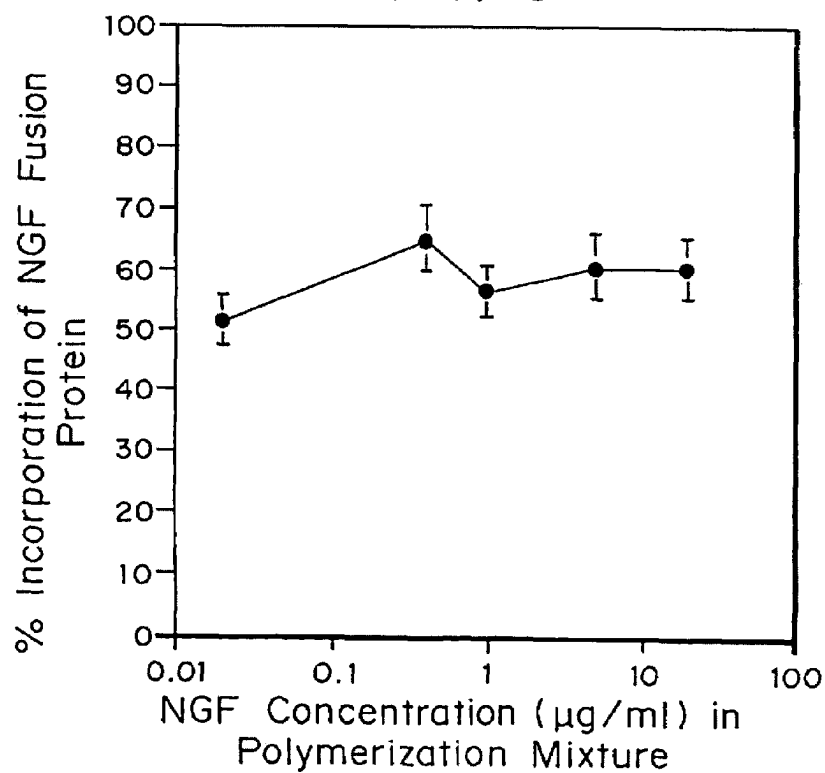
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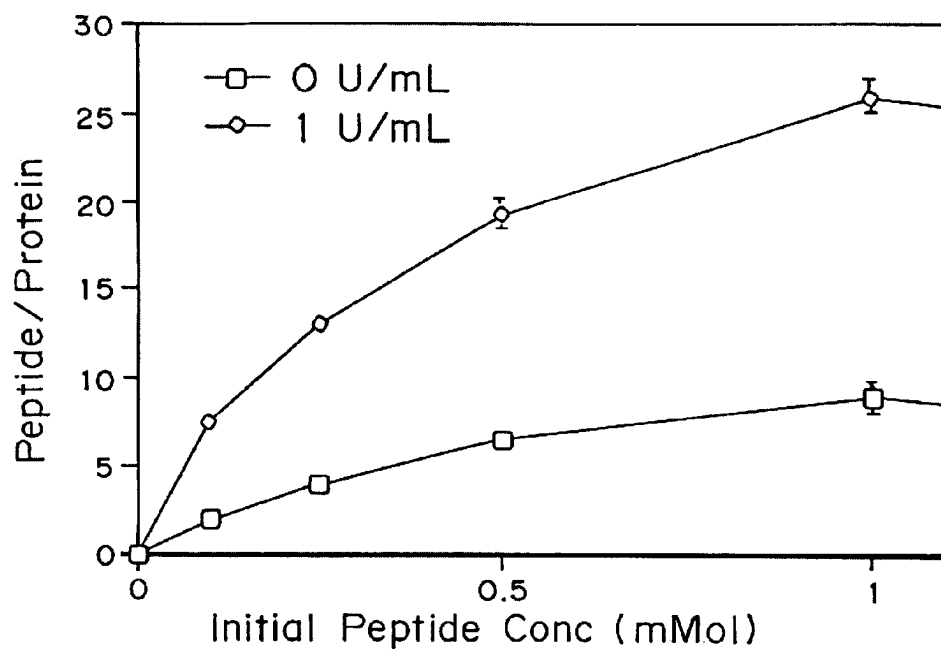
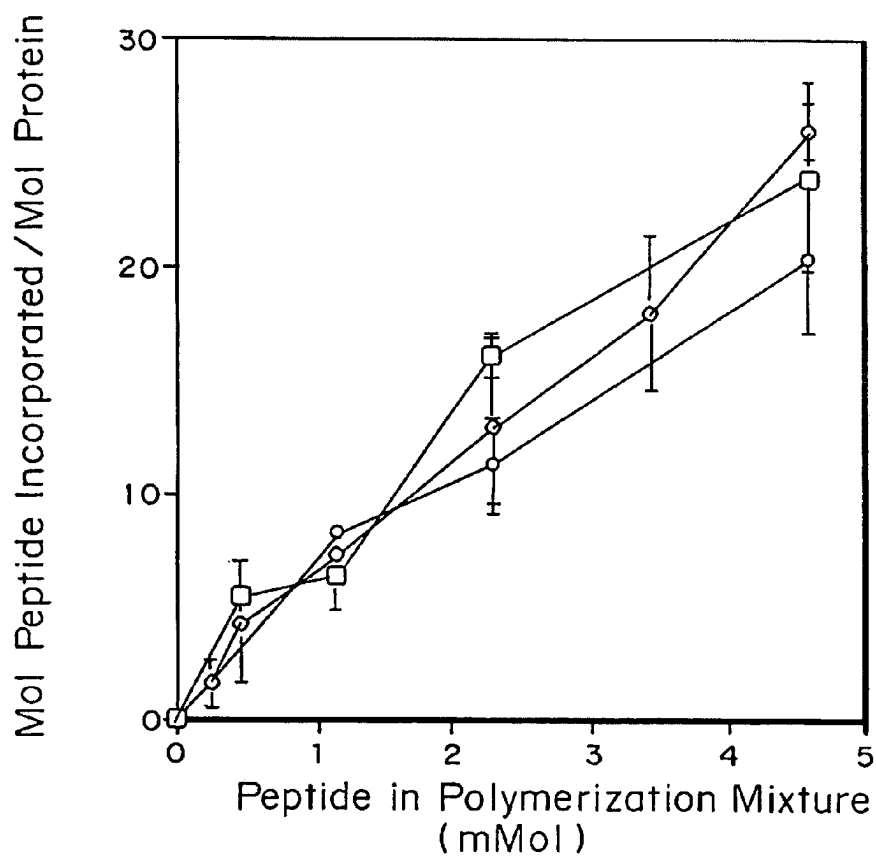
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*FIG. 1*



**FIG. 3****FIG. 4**

**FIG. 5****FIG. 6**

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## GROWTH FACTOR MODIFIED PROTEIN MATRICES FOR TISSUE ENGINEERING

### CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a continuation in part of copending application Ser. No. 09/563,760, filed May 1, 2000, entitled "Growth Factor Modified Protein Matrices For Tissue Engineering," by Jeffrey A. Hubbell, Jason C. Schense, and Shelly E. Sakiyama-Elbert, which is a continuation in part of application Ser. No. 09/141,153, filed Aug. 27, 1998

### FIELD OF THE INVENTION

The invention relates to fusion proteins of pharmaceutically active molecules, particularly growth factors, bound to matrices by affinity and covalent binding interactions, for use in tissue repair or regeneration and/or controlled release of the pharmaceutically active molecules.

### BACKGROUND OF THE INVENTION

For tissue repair or regeneration, cells must migrate into a wound bed, proliferate, express matrix components or form extracellular matrix, and form a final tissue shape. Multiple cell populations must often participate in this morphogenetic response, frequently including vascular and nerve cells. Matrices have been demonstrated to greatly enhance, and in some cases have been found to be essential, for this to occur. Natural cell in-growth matrices are subject to remodeling by cellular influences, all based on proteolysis, e.g. by plasmin (degrading fibrin) and matrix metalloproteinases (degrading collagen, elastin, etc.). Such degradation is highly localized and occurs only upon direct contact with the migrating cell. In addition, the delivery of specific cell signaling proteins, such as growth factors, is tightly regulated. In the natural model, macroporous cell in-growth matrices are not used, but rather microporous matrices that the cells can degrade, locally and upon demand, as the cells migrate into the matrix, are used.

Controlled delivery devices for growth factors have been designed previously based on the use of immobilized heparin to sequester the growth factor of some form. For example, Edelman et al. (Biomaterials 1991 September; 12(7):619-26) have used heparin-conjugated SEPHAROSE™ beads within alginate. The beads serve as reservoirs that release basic fibroblast growth factor ("bFGF") slowly based on the binding and dissociation of bFGF with heparin.

It has been demonstrated that bi-domain peptides, which contain a factor XIIIa substrate sequence and a bioactive peptide sequence, can be cross-linked into fibrin gels and that the bioactive peptide retains its cellular activity in vitro (Schense, J. C., et al. (1999) *Bioconj. Chem.* 10:75-81). While peptides can partially mimic the bioactivity of the whole protein from which they are derived, this bioactivity is usually lower than the bioactivity of the whole protein, and sometimes it is impossible to mimic the function of certain proteins with only a short peptide. It would therefore be desirable to be able to incorporate the entire protein, such as a growth factor or other pharmaceutically active molecule, e.g. a bioactive factor, into the matrix.

While delivery systems for proteins and growth factors are known, there remains a need for incorporating entire proteins into matrices preferably for use in tissue repair to promote cellular migration and tissue in-growth into the matrix through the control of growth factor presentation. The need is particularly great for in-growth matrices that can present

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growth factors locally and retain their influence and activity locally through affinity interactions with the matrix, as occurs in nature.

It is therefore an object of the present invention to provide peptide or protein structures capable of being incorporated in a matrix and released from a matrix.

It is a further object to provide peptide or protein structures that retain the activity of the whole protein from which they are derived and are suitable for tissue repair, regeneration, and remodeling.

It is a further object of the present invention to provide natural, biodegradable matrices for controlled and/or sustained release of growth factors.

### SUMMARY OF THE INVENTION

Proteins are incorporated into protein or polysaccharide polymer matrices or gels for use in tissue repair, regeneration and/or remodeling and/or drug delivery. Optionally, the proteins are incorporated so that they are released from the matrix by degradation of the matrix, which occurs by enzymatic and/or hydrolytic action. In one embodiment, heparin is bound to the matrix, by either covalent or non-covalent methods, to form a heparin-matrix. The heparin then non-covalently binds heparin-binding growth factors to the matrix. If the protein to be bound does not contain a native heparin-binding sequence, a fusion protein can be constructed containing the native protein sequence and a synthetic heparin-binding domain. Alternatively, a fusion protein can be constructed which contains one or more crosslinkable region(s) and the native protein sequence, and this fusion protein can be sequestered by cross-linking it to form a matrix. In another embodiment, the fusion protein or peptide may contain a degradable linkage that contains hydrolytic or enzymatic cleavage sites. In particular, the fusion protein may contain a bioactive factor in one domain, a substrate domain for a crosslinking enzyme in a second domain, and a degradation site between the first and second domain. Examples of bioactive factors can include growth factors and hormones.

The degradation site allows the rate of delivery to be varied at different locations within the matrix depending on the cellular activity at that location and/or within the matrix. This approach can be particularly useful when long-term drug delivery is desired where it is desirable to vary the rate of drug release spatially as a function of regeneration. For example, in the case of nerve regeneration, rapid drug release is needed near the living tissue interface and slower drug release is needed farther into the injury zone. Additional benefits of including degradation sites in the fusion proteins include the lower total drug dose within the delivery system and spatial regulation of release which permits a greater percentage of the drug to be released at the time of greatest cellular activity.

### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a fluorescence detection chromatogram of plasmin-degraded peptide-containing fibrin gels and free peptide. Size exclusion chromatography of a degraded fibrin gel with the  $\alpha_2\text{PI}_{1-7}$ -ATIII<sub>121-134</sub> peptide incorporated (-), with the same peptide free added to the degraded fibrin gel containing incorporated peptide (- . . .), and free peptide alone (- -), are shown. The N-terminal leucine residue was dansylated (abbreviated dL). The free peptide eluted at longer times, corresponding to a lower molecular weight, than did the peptide incorporated into the fibrin gel during coagulation, demonstrating covalent attachment to degraded fibrin and thus covalent incorporation via the action of factor XIIIa activity.

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FIG. 2 is a graph of the effect of matrix bound bFGF on DRG neurite extension at 48 hr. Mean values and standard deviation of the mean are shown. (\* denotes  $p < 0.05$  compared with unmodified fibrin.)

FIG. 3 is a graph of the effect of immobilized  $\beta$ -NGF fusion proteins on DRG neurite extension within fibrin matrices. Mean values and standard error of the mean are shown. ■ denotes native NGF. ♦ denotes TG-P-NGF. ● denotes TG-P<sub>r</sub>-NGF. \* denotes  $p < 0.0001$  versus unmodified fibrin with NGF in the culture medium. This result demonstrates that matrix-bound  $\beta$ -NGF enhances neurite extension through fibrin matrices versus the same concentration of NGF in the medium.

FIG. 4 is a graph of the amount of incorporation of  $\beta$ -NGF fusion protein with exogenous factor XIIIa substrate into fibrin matrices, quantified by direct ELISA, using biotin-labeled  $\beta$ -NGF. The incorporation efficiency of the  $\beta$ -NGF fusion protein was relatively constant over the range of concentrations tested.

FIG. 5 is a graph of the incorporation of dLNQEQVSPLRGD (SEQ ID NO:1) into fibrin gels with exogenous Factor XIII added. When 1 U/mL was added, the level of incorporation increased such that more than 25 mol peptide/mol fibrinogen could be achieved.

FIG. 6 is a graph of the incorporation of the bidomain peptide, dLNQEQVSPLRGD (SEQ ID NO:1) into undiluted fibrin glue. Three separate kits were tested and in each case a high level of incorporation could be observed, reaching 25 mol peptide/mol fibrinogen. The concentration of exogenous peptide required for maximal incorporation was at least 5 mM, possibly due to diffusion limitations within the highly dense fibrin matrix that was created. The level of incorporation was very consistent, with each kit providing a similar incorporation profile.

## DETAILED DESCRIPTION OF THE INVENTION

As described herein, a method to enhance tissue repair, regeneration or remodeling, using natural matrices having growth factors releasably incorporated therein, has been developed. There are several advantages over the prior art matrices: the natural matrices are biocompatible and biodegradable and can be formed in vitro or in vivo, at the time of implantation; full length growth factor proteins can be incorporated and retain full bioactivity; the growth factors can be releasably incorporated, using techniques that provide control over how, when and to what degree the growth factors are released, so that the matrix can be used for tissue repair directly or indirectly, using the matrix as a controlled release vehicle.

### I. Matrices and Growth Factors

#### A. Matrix Materials

The matrix is formed by crosslinking ionically, covalently, or by combinations thereof, one or more polymeric materials to form a polymeric matrix having sufficient inter-polymer spacing to allow for ingrowth or migration of cells into the matrix. The crosslinked matrix may form a gel. A gel is a material in which a crosslinked polymer network is swollen to a finite extent by a continuous phase of an aqueous solution.

In the preferred embodiment, the matrix is formed of proteins, most preferably proteins naturally present in the patient into which the matrix is to be implanted. The most preferred protein is fibrin, although other proteins such as collagen and gelatin can also be used. Alternatively, the matrix may be formed of polysaccharides and glycoproteins. In some

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embodiments, it is also possible to use synthetic polymers which are crosslinkable by ionic or covalent binding to form the matrix.

The matrix material is preferably biodegradable by naturally present enzymes. The rate of degradation can be manipulated by the degree of crosslinking and the inclusion of protease inhibitors in the matrix.

#### B. Degradable Linkages

The proteins forming the matrix can be modified through inclusion of degradable linkages. Typically, these will be enzyme cleavage sites, such as the site for cleavage by thrombin.

Moreover, fusion proteins or peptide chimeras, which are cross-linked to the matrix, may contain a degradable site between and a bioactive protein in a first domain (e.g. a growth factor, hormone or enzyme) and an attachment site in a second domain (e.g. a factor XIIIa substrate or heparin-binding domain). These degradable sites may degrade by non-specific hydrolysis (i.e. an ester bond) or they may be substrates for specific enzymatic degradation (either proteolytic or polysaccharide degradation).

The degradation sites allow the bioactive factor to be released with little or no modification to the primary protein sequence, which may result in higher activity of the factor. Further, the degradable sites allow for more specific release of bioactive factor from matrices, such as fibrin gels. For example, degradation based on enzymatic activity allows for the release of bioactive factors to be controlled by a cellular process, such as localized proteolysis, rather than by diffusion of the bioactive factor through the gel. The degradable site or linkage is cleaved by enzymes released from cells which invade the matrix. This allows factors to be released at different rates within the same material depending on the location of cells within the material. Cell specific proteolytic activity is vital in applications such as nerve regeneration, which occur over long periods of time. The controlled release of the growth factor also reduces the amount of total growth factor needed, since its release is controlled by cellular processes. Conservation of growth factor and its bioavailability are distinct advantages of exploiting cell specific proteolytic activity over the use of diffusion controlled release devices which characteristically result in the loss of a significant amount of bioactive factor in an initial burst release.

Enzymes that can be used for proteolytic degradation are numerous. Proteolytically degradable sites include substrates for collagenase, plasmin, elastase, stromelysin, or plasminogen activators. Exemplary substrates are listed in Table 1. P1-P5 denote amino acids 1-5 positions toward the amino terminus of the protein from the site where proteolysis occurs. P1'-P4' denote amino acids 1-4 positions toward the carboxy terminus of the protein from the site where proteolysis occurs.

TABLE 1

<u>Sample substrate sequences for protease.</u>											
Protease	P5	P4	P3	P2	P1	P1'	P2'	P3'	P4'	Reference	
Plasmin			L	I	K	M	K	P		Takagi and Doolittle, (1975) Biochem. 14: 5149-5156	
Plasmin			N	F	K	S	Q	L		Takagi and Doolittle, 1975	

TABLE 1-continued

Sample substrate sequences for protease.									
Protease	P5	P4	P3	P2	P1	P1'	P2'	P3'	P4'
Stromelysin	Ac	G	P	L	A	L	T	A	L
Stromelysin		Ac	P	F	E	L	R	A	NH <sub>2</sub>
Elastase			Z-	A	A	F	A	NH <sub>2</sub>	
Collagenase		G	P	L	G	I	A	G	P
t-PA	P	H	Y	G	R	S	G	G	
u-PA	P	G	S	G	R	S	A	S	G

Polysaccharide substrates: Enzymatic degradation can occur with polysaccharide substrates for enzymes such as heparinase, heparitinase, and chondroitinase ABC. Each of these enzymes have polysaccharide substrates. By virtue of the presence of heparin in all of the heparin-binding systems, the substrate for heparinase is already built into these systems.

Proteolytic substrates: Proteolytic substrate could be added during the peptide synthesis of either the peptide chimera or the heparin-peptide chimera. The heparin-binding peptide chimera could be modified to contain a proteolytic degradation sequence by inserting a protease substrate, such as the sequence for plasmin (see e.g. Table 1), between the factor XIIIa substrate and the heparin-binding domain. A substrate with a high  $K_m$  and a low  $k_{cat}$  could be used to slow cleavage while occupying active sites of the protease. The cleavage substrates other than those for plasmin could be used to allow release of the bioactive factors to be independent of matrix degradation.

Oligo-esters: An oligo-ester domain could be inserted between the second domain such as the factor XIIIa substrate and the first domain, which is either the bioactive factor or the heparin-binding domain, or the heparin domain of the chimera during the peptide synthesis step as well. This could be accomplished using an oligo-ester such as oligomers of lactic acid.

Non-enzymatic degradation substrate can consist of any linkage which undergoes hydrolysis by an acid or base catalyzed mechanism. These substrates can include oligo-esters such as oligomers of lactic or glycolic acid. The rate of degradation of these materials can be controlled through the choice of oligomer.

#### C. Heparin; Heparin Binding Peptides

The matrix can be modified through the inclusion of heparin and/or heparin binding fragments, which bind directly or indirectly to proteins which bind to heparin. In the latter case, the peptide can bind to heparin, which is then available for binding to factors which include a heparin binding site, or the

peptide can itself contain a heparin portion which is bound by certain heparin-binding growth factors. These can be attached to the matrix material using standard techniques, as discussed in more detail below.

In a preferred embodiment, heparin is attached to fibrin gels non-covalently using a two-part system consisting of a peptide chimera and heparin itself. The peptide chimera consists of two domains, a factor XIIIa substrate and a polysaccharide-binding domain. Once the peptide chimera is cross-linked into the fibrin gel, it attaches the heparin (or other polysaccharides) by non-covalent interactions.

Numerous proteins have been found to have heparin-binding affinity. Some of these proteins and the sequences of their heparin-binding domains are listed below in Table 2. These are also discussed under the section relating to bioactive factors which can be delivered by the polymeric matrix.

TABLE 2

Heparin-binding sequences		
Protein	Heparin-binding domain	Reference
Anti-thrombin III	K( $\beta$ A)FAKLAARLYRKA (SEQ ID NO: 10)	Tyler-Cross, R., et al, (1994). Protein Science. 3: 620-627)
Platelet Factor 4	YKKIKKL (SEQ ID NO: 11)	Zucker and Katz, (1991). Exper. Biol. Med.: 693-702
Neural Cell Adhesion Molecule	KHKGRDVILKKDVR (SEQ ID NO: 12)	Kallapur, et al, (1992) J. Neurosci. Res. 33: 538-548
Fibronectin	YEKPGSPPREVVP RP R P C V (SEQ ID NO: 13)	Haugen, et al, (1992). J. Neurosci. 12: 2034-2042
bFGF (basic fibroblast growth factor)	KNNQKSEPLGRKKT (SEQ ID NO: 14)	SwissPROT: P09038
aFGF (acidic fibroblast growth factor)	KDPKRL (SEQ ID NO: 15)	
LPL (lipoprotein lipase)	YRSRK Y (SEQ ID NO: 16)	
	YKKPKL (SEQ ID NO: 17)	SwissPROT: P05230
	AKRSSKM (SEQ ID NO: 18)	Hata, et al., J. Biol. Chem. 268: 8447-8457
	CRKRCN (SEQ ID NO: 19)	

#### D. Bioactive Factors

Many growth factors that are involved in morphogenesis (morphogens), both in the developing organism and in the adult, bind to extracellular matrix molecules. This affinity provides for a local mode of action of the morphogen, preventing uncontrolled distal influences. The principal matrix affinity interaction that is involved in this localization of influence is for heparin and heparin-sulfate proteoglycans. Growth factors that bind to heparin include the transforming growth factor ("TGF")-beta superfamily (including the bone morphogenic proteins, "BMPs"), the fibroblast growth factor ("FGF") family, and vascular epithelial growth factor ("VEGF"), among others. In general, growth factors which bind heparin will elute from a heparin-affinity column at NaCl concentrations above physiological levels (greater than or equal to 140 mM). Additional "heparin-binding" growth factors include interleukin-8, neurotrophin-6, heparin-binding epidermal growth factor, hepatocyte growth factor, connective tissue growth factor, midkine, and heparin-binding growth associated molecule. These growth factors have been shown to regulate tissue repair.

Heparin-binding domains naturally occur in many different families of growth factors. One of these families with one or more member that bind heparin are the fibroblast growth factors (Presta, M., et al., (1992). *Biochemical and Biophysical Research Communications*. 185:1098-1107). Additional heparin-binding growth factors include transforming growth factor, bone morphogenetic factor, interleukin-8, neurotrophin-6, vascular endothelial cell growth factor, heparin-binding epidermal growth factor, hepatocyte growth factor, connective tissue growth factor, midkine, and heparin-binding growth associated molecule (Götz, R., et al. (1994). *Nature*. 372:266-269; Kaneda, N., et al. (1996) *J. Biochem.* 119:1150-1156; Kiguchi, K., et al. (1998) *Mol. Carcinogenesis*. 22:73-83; Kinoshita, M., et al. (1998). *Biochim. Biophys. Acta*. 1384: 93-102; McCaffrey, T., et al. (1992) *J. Cell. Physiol.* 152:430-440; Nolo, R., et al. (1996) *Eur. J. Neurosci.* 8:1658-1665; Spillmann, D., et al. (1998). *Journal of Biological Chemistry*. 273:15487-15493; Steffen, C., et al. (1998); *Growth Factors*. 15:199-213; and Tessler, S., et al. (1994) *J. Biol. Chem.* 269: 12456-12461). These factors have shown the potential to enhance healing in many different types of tissue including vasculature, skin, nerve and liver. Therefore, these materials can be used to enhance wound healing in many different parts of the body by selecting the appropriate growth factor.

#### Growth Factors and Hormones in Fusion Proteins

In order to sequester growth factors, which do not spontaneously bind heparin, it is necessary to modify the protein so that it becomes capable of attaching to fibrin. This can be accomplished in several ways. By way of example, this may be achieved through the addition of a factor XIIIa substrate or by adding a heparin-binding domain to the resulting fusion protein. Optionally, the fusion protein may contain a degradation site.

The bioactive factors in the fusion protein can be growth factors or hormones. Preferred growth factors are members of the transforming growth factor (TGF  $\beta$ ) superfamily and members of the platelet derived growth factor superfamily. In particular, preferred members are PDGF, TGF $\beta$ , BMP, VEGF, and Insulin-like growth factor (IGF) and most preferred are PDGF AB, TGF  $\beta$ 1, TGF $\beta$ 3, BMP2, BMP7, VEGF 121 and IGF 1.

Additional amino acid sequences may be added to the growth factor to include a degradation site and/or a substrate for a crosslinking enzyme (referred to hereinafter as the "TG-degr"-hook). The amino acid sequence is selected based on the structure of the growth factor. In case the growth factors are hetero- or homodimeric, the additional amino acids can be attached to the termini of either one or both of the chains. In the preferred embodiment, the TG-degr-sequence is attached to both chains. Depending on the structure of the growth factor, i.e. the location of the active centers within the protein, the TG-degr-sequence can be attached to the N and/or C-terminus of the chains. In the preferred embodiment, the TG-degr-sequence is attached to the N-terminus. When the growth factor is PDGF AB (heterodimeric) or TGF  $\beta$ 1 (homodimeric), the TG-degr-sequence is attached to the N-terminus of both chains.

In another preferred embodiment, the bioactive factor is a hormone. Preferably the hormone is a parathyroid hormone (PTH) or a human growth hormone (HGH). In a preferred embodiment, the PTH is human PTH. Fibrin matrices containing PTH<sub>1-34</sub> attached to the fibrin matrix with TG-degr-sequence may be used to form bone (see Example 7). In a more preferred embodiment, the hormone is PTH<sub>1-34</sub>. PTH<sub>1-25</sub> is also a suitable bioactive factor.

The addition of a synthetic factor XIIIa substrate can be accomplished by expressing a fusion protein containing the

native growth factor sequence and a factor XIIIa substrate at either the amino or carboxyl terminus of the fusion protein. This modification is done at the DNA level. Whole proteins present difficulty in that they are synthesized by solid phase chemical synthesis. The DNA sequence encoding the growth factor is adapted to optimal codon usage for bacterial expression. The DNA sequence is then determined for the desired Factor XIIIa substrate, using codons which occur frequently in bacterial DNA.

A series of gene fragments is designed prior to the DNA synthesis. Due to the error frequency of most DNA synthesis, which contains an error approximately every 50 bp, genes are constructed to be approximately 100 bp in length. This reduces the number of colonies that must be screened in order to find one containing the proper DNA sequence. The location at which one gene ends and the next begins is selected based on the natural occurrence of unique restriction enzyme cut sites within the gene, resulting in fragments (or oligonucleotides) of variable length. The process is greatly assisted by the use of software which identifies the location and frequency of restriction enzyme sites within a given DNA sequence.

Once the gene fragments have been successfully designed, common restriction enzyme sites are included on the ends of each fragment to allow ligation of each fragment into a cloning plasmid. For example, adding EcoRI and HindIII sites to each gene fragment allows it to be inserted into the polylinker cloning region of pUC 19. The 3' and 5' single strands of each gene fragment are then synthesized using standard solid phase synthesis with the proper sticky ends for insertion into the cloning vector. Following cleavage and desalting, the single stranded fragments are then purified by PAGE and annealed. After phosphorylation, the annealed fragments are ligated into a cloning vector, such as pUC 19.

Alternatively, two DNA molecules can be spliced together using overlap extension PCR (Mergulhao et al. *Mol Biotechnol.* 1999 October; 12(3):285-7). First, genes are amplified by means of polymerase chain reactions (PCR) carried out on each molecule using oligonucleotide primers designed so that the ends of the resultant PCR products contain complementary sequences. When the two PCR products are mixed, denatured and reannealed, the single-stranded DNA strands having the complementary sequences anneal and then act as primers for each other. Extension of the annealed area by DNA polymerase produces a double-stranded DNA molecule in which the original molecules are spliced together. Gene splicing by overlap extension (SOE), provides for recombining DNA molecules at precise junctions irrespective of nucleotide sequences at the recombination site and without the use of restriction endonucleases or ligase. The SOE approach is a fast, simple, and extremely powerful, way of recombining and modifying nucleotide sequences.

Following ligation, the plasmids are transformed into DH5-F' competent cells and plated on Isopropyl-D-Thiogalactopyranoside (IPTG)/5-Bromo-4-chloro-3-indolyl-D-Galactopyranoside (X-gal) plates to screen for insertion of the gene fragments. The resulting colonies which contain gene fragment are then screened for insertion of the proper length. This is accomplished by purifying plasmid from colonies of transformed cells by alkaline lysis miniprep protocol and digesting the plasmid with the restriction enzyme sites present at either end of the gene fragment. Upon detection of the fragments of the proper length by agarose gel electrophoresis, the plasmids are sequenced.

When a plasmid containing a gene fragment with the proper sequence is identified, the fragment is then cut out and used to assemble the full gene. Each time one plasmid is cut

with the enzymes at the insertion points and purified from an agarose gel after dephosphorylation of the plasmid. Meanwhile, a second plasmid containing the fragment to be inserted is also cut and the fragment to be inserted is purified from an agarose gel. The insert DNA is then ligated into the dephosphorylated plasmid. This process is continued until the full gene is assembled. The gene is then moved into an expression vector, such as pET 14b and transformed into bacteria for expression. After this final ligation, the full gene is sequenced to confirm that it is correct. Expression of the fusion protein is accomplished by growing the bacteria until they reach mid-log phase growth and then inducing expression of the fusion protein. Expression is continued for approximately 3 hours and the cells are then harvested. After obtaining a bacterial cell pellet, the cells are lysed. The cell membranes and debris are removed by washing the cell lysate pellet with TRITON®X100 (Union Carbide Chemicals & Plastics Technology Corp.), leaving the inclusion bodies in relatively pure form. The fusion protein is solubilized using high urea concentrations and purified by histidine affinity chromatography. The resulting protein is then renatured gradually by dialysis against a slowly decreasing amount of urea and lyophilized.

## II. Methods for Incorporation and/or Release of Bioactive Factors.

### A. Matrix with Fusion Proteins

In the preferred embodiment for incorporation of a growth factor or other bioactive protein within the matrix, the matrix contains fibrin, which is formed by coagulation of fibrinogen, a calcium source and thrombin, and the exogenous molecules, such as fusion proteins, are incorporated within the fibrin during coagulation. Exogenous peptides can be designed as fusion proteins which include two domains, where the first domain is a bioactive factor, such as a peptide, protein, or polysaccharide, and the second domain is a substrate for a crosslinking enzyme, such as Factor XIIIa. Factor XIIIa is a transglutaminase that is active during coagulation. This enzyme, formed naturally from factor XIII by cleavage by thrombin, functions to attach fibrin chains to each other via amide linkages, formed between glutamine side chains and lysine side chains. Factor XIIIa also attaches other proteins to fibrin during coagulation, such as the protein alpha 2 plasmin inhibitor. The N-terminal domain of this protein, specifically the sequence NQEQVSP (SEQ ID NO:20), has been demonstrated to function as an effective substrate for factor XIIIa. A second domain of this peptide can contain a bioactive factor, such as a peptide, protein, or a polysaccharide (see Sakiyama-Elbert, et al., (2000) *J. Controlled Release* 65:389-402). Such fusion proteins may be used to incorporate bioactive factors (e.g. growth factors) within fibrin during coagulation via a factor XIIIa substrate.

### B. Use of Heparin Affinity in Attachment and Release of Proteins

A simple way to incorporate many bioactive proteins of interest in healing and regeneration into fibrin is to attach heparin by one of the methods described herein to the fibrin gels and use the heparin to sequester heparin-binding proteins, such as heparin-binding growth factors. This can be accomplished one of two ways, either indirectly by cross-linking a heparin-binding peptide into the fibrin gel and binding heparin to this peptide non-covalently (using a bi-functional peptide containing a heparin-binding domain and a factor XIIIa substrate), or by directly coupling a heparin-peptide chimera (where the heparin is chemically attached to a peptide containing a factor XIIIa substrate). Regardless of the method of incorporation, the incorporated heparin can then sequester proteins, such as growth factors with heparin binding affinity, in the fibrin gel in a manner similar to the way

that they are sequestered to the extracellular matrix in nature. Heparin can also protect these factors from proteolytic degradation and prolong their activity until they are released from the matrix.

The attachment of heparin, either covalently or non-covalently to fibrin gels, adds a novel functionality to these materials. The attachment of heparin permits the fibrin matrix to bind heparin-binding proteins, including growth factors in a manner which does not harm the protein, and prevents free diffusion of the protein from the gel. This allows for the controlled-release of heparin-binding proteins by one of two mechanisms, either degradation of the gel or binding of the protein to some other high affinity protein, such as a cell surface receptor.

### Incorporation of Heparin Through the Incorporation of a Bifunctional Peptide with a Heparin Binding Domain

Polysaccharides, such as heparin, can be attached to fibrin gels non-covalently using a two-part system consisting of a bi-functional peptide (also referred to herein as a "heparin binding peptide" or a "bi-domain peptide") and the polysaccharide (e.g. heparin) itself. The bi-functional peptide contains two domains, a factor XIIIa substrate domain and a polysaccharide-binding domain. Once the bi-domain peptide is cross-linked into the fibrin gel, it attaches the polysaccharide (e.g. heparin) by non-covalent interactions.

### Incorporation of Heparin Through the Incorporation of a Heparin-Peptide Chimera

Polysaccharide grafts (heparin—factor XIIIa substrate peptide chimera) can be incorporated within fibrin during coagulation to provide immobilized heparin sites to bind growth factors and slow their release. Heparin (or other polysaccharides such as heparan sulfate or chondroitin sulfate) can be attached to fibrin directly using factor XIIIa by constructing a heparin-peptide chimera. This chimera contains two domains, a peptide domain consisting of a factor XIIIa substrate and the polysaccharide domain such as heparin. These chimeras are made using modified heparin (or another polysaccharide), which contains a unique reactive group at one end to control the site where peptide coupling occurs on the heparin molecule. Through the use of a unique functional group on the peptide, such as a side chain present only on the end of the peptide where coupling is desired, the location of coupling on the peptide can be controlled as well. It is also possible to incorporate the factor XIIIa substrate peptide along the chain of heparin, as opposed to at the terminus, and even to incorporate more than one such peptide per heparin chain, but the preferred approach is to incorporate a single factor XIIIa substrate peptide at one end of the heparin. These chimeras can then be covalently cross-linked to fibrin gels during coagulation by the enzymatic activity of factor XIIIa, allowing direct attachment of heparin to the fibrin gel.

### Role of Concentration of Heparin in Determining the Release Rate of Proteins

Determination of the optimal ratios of growth factor:heparin-peptide chimera or the optimal ratio of growth factor:heparin:heparin binding peptide, as well as the optimal density of the heparin-peptide chimera or the heparin binding peptide incorporated into the fibrin is important. Despite their relatively strong affinity for heparin, heparin-binding growth factors dissociate from the matrix on a short time scale. Therefore, a high excess of binding sites ensures that the growth factor does not diffuse far before binding to the matrix again. This equilibrium also allows for the binding of free growth factor to cell surface receptors that are in close proximity to the site of dissociation. This method of controlled release provides both relatively long term binding of growth

factors and rapid release of growth factors to local cells. As described herein, however, it is not always the case that a high ratio, and thus a slow rate of release, provides the most desirable biological response. There may be cases where more rapid rates of release are desirable, especially with some growth factors.

It has been attempted to mathematically predict the optimal ratio of binding site to growth factor for cell growth applications as determined by very slow growth factor release. It was demonstrated that the rate of passive release of growth factor from the matrix could be modulated through the ratio of peptide and heparin to the heparin-binding growth factor, higher excesses of heparin and heparin-binding peptide relative to the heparin-binding growth factor leading to slower passive release. It is not always possible to use such methods to predict the optimal release characteristics, however. For example, the examples demonstrate that BMP-2 may be advantageously released more rapidly from a material with a ratio of heparin and heparin-binding peptide to BMP-2 that is closer to equimolar. In some case better results are obtained with lower heparin to growth factor ratios.

The ability of a heparin-containing delivery system to deliver growth factors in an active form was tested in an ectopic model of bone formation, where fibrin matrices containing the delivery system and BMP-2 were implanted subcutaneously in rats. In this model, favorable conditions for bone formation were at low heparin to growth factor ratios of 1:1. The addition of higher ratios, such as 5:1 or greater, were inhibitory to bone formation. These results were unexpected based on previous published studies and suggest that low heparin to growth factor ratios are useful for the delivery of BMP-2. (See Example 5).

Addition of exogenous factor XIII to fibrinogen preparations can be used to increase the number of heparin-binding peptides incorporated with fibrin matrices, allowing the heparin-binding peptide to serve both as an immobilization site for heparin and a cell adhesion site. This increase in peptide concentration might enhance the ability of such materials to promote neurite extension, and other forms of cell migration, through the use of heparin-binding domains as cell adhesion sites. It has been demonstrated that heparin-binding peptides act as adhesion peptides and as such can enhance the rate of cell migration within fibrin (Sakiyama, S. E., et al., (1999) *FASEB J.* 13:2214-2224). However, this response required approximately 8 moles of incorporated peptide per mole of fibrinogen in the clot. As such, use of a large number of these heparin-binding peptides to bind heparin for use as an affinity site in the sustained release of heparin-binding growth factors can remove the beneficial adhesion effect of the heparin binding peptide. This limitation can be overcome by incorporation of higher levels of the exogenous heparin-binding peptide, which can be accomplished through the addition of higher levels of factor XIIIa to the fibrinogen preparation, thus permitting the peptide to have both effects simultaneously. The incorporation of additional peptide at ratio greater than 8 moles of peptide per mole fibrinogen (i.e. 25 moles of peptide per mole fibrinogen) might thus be useful for allowing the heparin-binding peptides to serve both as cell adhesion sites and heparin immobilization sites for drug delivery. For example, 5% of the heparin-binding sites might be used to immobilize heparin for drug delivery and the remaining 95% would be unoccupied and free to serve as cell adhesion domains, thus allowing the heparin-binding peptides to be used as both cell adhesion domains and growth factor immobilization sites within the same material. This dual use of heparin-binding peptides benefits from the use of exogenous factor XIIIa because it has been shown that a relatively high

number of heparin-binding sites must be incorporated into fibrin (8 moles of peptide per mole fibrinogen) in order to enhance cell adhesion and migration within fibrin matrices.

#### Use of Bi-Domain Peptides for Incorporation of Heparin Affinity Sites.

There exist many possible combinations of bi-domain peptides, with a factor XIIIa substrate on one domain and a heparin-binding peptide on the other domain. These different combinations will have different advantages and disadvantages. For example, some factor XIIIa substrates are more efficiently incorporated than others. Additionally, different heparin-binding peptides have different affinity for heparin. One additional consideration is the possible immunogenicity of the peptides. Even though it is possible to utilize peptide sequences based on the sequences of the human proteins, the fusion between these two human sequences is new and would have never been seen by the immune system of a patient. As such, there exists some risk that such a fusion would be immunogenic and induce antibody formation against one or the other proteins, or against the fusion site itself. In general, shorter peptide sequences will have a lesser tendency to induce antigenic responses than longer ones. As such, the chimera with the alpha 2 plasmin inhibitor factor XIIIa substrate and the antithrombin III heparin binding domain would be somewhat more likely to induce an antigenic response than the corresponding bi-domain peptide with a heparin binding domain from platelet factor 4, for example.

An additional approach to reduce the probability than a bi-domain peptide used to immobilize heparin within the fibrin network will be immunogenic is to form a peptide-heparin chimera directly, with a factor XIIIa substrate, for example from the protein alpha 2 plasmin inhibitor, in one domain, and a heparin chain as the other domain, with a covalent bond between the two. In this manner, no non-natural peptide sequence exists at the fusion site, so the potential for immunological interactions is very low.

#### Use of Fusion Proteins in Release of Proteins

One may further consider use of fusion proteins in release of proteins through affinity for heparin, in that a fusion of a bioactive protein that does not bind heparin may be constructed with a heparin-binding domain, to make a resulting fusion protein that does bind heparin. Moreover, as an alternative to the incorporation of bioactive proteins within fibrin via their affinity for heparin, the proteins may be incorporated directly using a crosslinking enzyme like factor XIIIa. This is possible if they possess a substrate domain for a crosslinking enzyme like for factor XIIIa, either naturally or by incorporation within a recombinant protein to form a fusion protein which contains a bioactive factor in the first domain and a substrate domain for a crosslinking enzyme in the second domain. Optionally, the fusion protein may contain a degradation site between the first and second domain.

Synthesis of either of the fusion proteins described above can be accomplished by utilizing molecular biology techniques. To do this, a fusion protein can be created that contains the entire protein sequence of interest with a cross-linking or binding sequence fused onto the amino or carboxyl terminus, or potentially elsewhere within the protein chain. This is done at the DNA level, as sequences coding for either a transglutaminase substrate domain, like a factor XIIIa cross-linking substrate, or a heparin-binding domain can be inserted at the beginning or the end of the codons for the original protein, for example. When these modified proteins are expressed, they will then contain the additional domain of interest at the amino or carboxy terminus, or elsewhere within the main protein domain. By using the natural machinery

designed for protein synthesis, it becomes possible to synthesize and purify large proteins with high fidelity.

Using standard molecular biology techniques, fusion proteins can be made of any growth factor for which the protein or DNA sequence is known, allowing the addition of domains, such as heparin-binding domains or enzymatic substrate domains. Methods for synthesizing fusion proteins typically entail splicing the two genes together "in frame" such that they will be transcribed to yield the proper codon sequences to be translated into the appropriate fusion proteins. Gene splicing has traditionally been performed by genetic engineering using restriction enzymes to derive the appropriate sequences and ligate them together in a cloning vector for expression. Novel variations of PCR technology such as overlap-extension PCR allow for simple and rapid gene splicing. These methods are well known in the art.

These fusion proteins can be constructed so that the additional domain is located at either the N or C-terminus of the protein, for example, or within the protein chain. The modifications are made at the DNA level by constructing a gene containing both the DNA sequence coding for the growth factor and the DNA sequence coding for the crosslinking or binding sequence, for example, a heparin-binding domain. This DNA is then ligated into an expression plasmid and transformed into bacteria. Upon induction of expression, the bacteria will produce large amounts of this fusion protein. Following expression, the protein must be purified from the cell lysate and refolded. Purification is often simplified due to the tendency of mammalian proteins expressed at high level to form inclusion bodies in bacteria.

#### Design of Fusion Proteins for Incorporation

A fusion protein which contains a bioactive factor in one domain and a substrate domain for a crosslinking enzyme in a second domain, optionally with a degradation site between the first and the second domain can be incorporated into the fibrin gels using several different schemes. Preferably the second domain is a transglutaminase substrate domain, and even more preferably it is a Factor XIIIa substrate domain. Most preferably the Factor XIIIa substrate domain contains SEQ ID NO: 20. When this fusion protein is present during the polymerization of the fibrinogen to form a fibrin matrix, it is directly incorporated into the matrix.

A separate method involves fusion proteins that have been synthesized to incorporate a heparin-binding domain, along with a bioactive factor and optionally, a degradation site between the heparin binding domain and the bioactive factor. In this example, a bi-domain peptide, heparin, and the heparin-binding fusion protein are included in the fibrin polymerization mixture. During polymerization, the bi-domain peptide is cross-linked into the fibrin gel. This bi-domain peptide may contain a factor XIIIa substrate sequence in one domain and a heparin-binding sequence in another domain. The heparin binds to the bi-domain peptide that has been incorporated in the fibrin gel and is trapped in the fibrin matrix. This entrapped heparin serves to sequester the heparin-binding fusion protein within the fibrin gel by binding to the engineered heparin-binding domains. This incorporation has been shown to be stable enough to sequester the growth factor until the cross-linked peptide is removed from the gel via cell controlled proteolysis.

The degradation site between the first and the second domain of the fusion protein can be an enzymatic degradation site. Preferably the degradation site is cleavable by an enzyme, such as plasmin or matrix metalloproteinase. By careful selection of  $K_m$  and  $k_{cat}$  of the enzymatic degradation site, degradation could be controlled to occur either before or after the protein matrix degrades and/or by utilizing similar or

dissimilar enzymes to degrade the matrix, with the placement of the degradation site being tailored for each type of protein and application.

The fusion protein could be directly cross-linked into the fibrin matrix as described above. However, incorporating an enzymatic degradation site alters the release of the protein during proteolysis. When the cell-derived proteases reach the sequestered protein, they can cleave the engineered protein at the newly formed degradation site. The resulting degradation products would include the liberated protein, which would now be nearly free of any engineered fusion sequences, as well as any degraded fibrin. Therefore, the free protein would now be nearly identical in primary sequence to the native growth factor and potentially more bioactive.

Heparin-binding fusion proteins may contain a protease degradation site, as well as the new heparin-binding domain. The heparin-binding fusion proteins can be sequestered into a matrix by the incorporation of heparin into the fibrin via the covalent immobilization of heparin-binding peptides. Due to the addition of a protease degradation site, the released protein would be identical in primary sequence to the natural protein.

#### III. Methods of Use

The polymers described herein can be crosslinked to form matrices for repair, regeneration, or remodeling of tissues, and/or release of bioactive factors, prior to or at the time of implantation. In some cases it will be desirable to induce crosslinking at the site of administration to conform the matrix to the tissue at the implantation site. In other cases, it will be convenient to prepare the matrix prior to implantation, and in the case where the matrix incorporates heparin or heparin-binding peptides which are used to bind other bioactive molecules such as growth factors, these factors may be added to the matrix prior to or at the time of implantation. It may be convenient in some cases as well to "re-fill" the matrix with these bioactive factors, where the originally loaded factors have been released.

Crosslinking can be achieved through the addition of exogenous crosslinking agent, or in the case where the polymer includes a factor XIIIa substrate, during surgical procedures or by addition of thrombin locally at the site of implantation.

Cells can also be added to the matrix prior to or at the time of implantation, or even subsequent to implantation, either at or subsequent to crosslinking of the polymer to form the matrix. This may be in addition to or in place of crosslinking the matrix to produce interstitial spacing designed to promote cell proliferation or in-growth.

Although in most cases it will be desirable to implant the matrix to promote cell growth or proliferation, in some cases the bioactive factors will be used to inhibit the rate of cell proliferation. A specific application is to inhibit the formation of adhesions following surgery.

#### IV. Methods of Application

In the preferred embodiment, the material is gelled in situ in or on the body. In another embodiment the matrix can be formed outside the body and then applied in the preformed shape. The matrix material can be made from synthetic or natural precursor components. Irrespective of the kind of precursor component used, the precursor components should be separated prior to application of the mixture to the body to prevent combination or contact with each other under conditions that allow polymerization or gelation of the components. To prevent contact prior to administration, a kit which separates the compositions from each other may be used. Upon mixing under conditions that allow polymerization, the compositions form a bioactive factor supplemented three

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dimensional network. Depending on the precursor components and their concentrations, gelling can occur quasi-instantaneously after mixing. Such fast gellation, makes injection, i.e. squeezing of the gelled material through the injection needle, almost impossible.

In one embodiment the matrix is formed from fibrinogen. Fibrinogen, through a cascade of various reactions gels to form a matrix, when brought in contact with thrombin and a calcium source at appropriate temperature and pH. The three components, fibrinogen, thrombin, and the calcium source, should be stored separately. However, as long as at least one of the three components is kept separated the other two components can be combined prior to administration.

In one embodiment, fibrinogen, which may also contain aprotinin to increase stability, is dissolved in a buffer solution at physiological pH, ranging from pH 6.5 to 8.0, preferably ranging from pH 7.0 to 7.5. The buffer solution for the fibrinogen can be a histidine buffer solution at a preferred concentration of 50 mM comprising additionally NaCl at a preferred concentration of 150 mM or TRIS buffer saline (preferably at a concentration of 33 mM). Thrombin in a calcium chloride buffer (e.g. concentration range of from 40 to 50 mM) is prepared. The fibrinogen is then stored separately from the thrombin solution. The fibrinogen and the thrombin solutions can be stored frozen to enhance storage stability. Prior to use the fibrinogen solution and the thrombin solution are defrosted (when necessary) and mixed. In another embodiment, fibrinogen and thrombin can be stored separately from the calcium source. In still another embodiment, the fibrinogen can be stored with the calcium source and separated from the thrombin.

In a preferred embodiment, a kit, which contains a fusion protein, fibrinogen, thrombin, and a calcium source, is provided. Optionally, the kit may contain a crosslinking enzyme, such as Factor XIIIa. The fusion protein contains a bioactive factor, a substrate domain for a crosslinking enzyme and a degradation site between the substrate domain and bioactive factor. The fusion protein may be present in either the fibrinogen or the thrombin solution. In a preferred embodiment the fibrinogen solution contains the fusion protein.

The solutions are preferably mixed by a two way syringe device, in which mixing occurs by squeezing the contents of both syringes through a mixing chamber and/or needle and/or static mixer.

In a preferred embodiment both fibrinogen and thrombin are stored separately in lyophilised form. Either of the two can contain the fusion protein. Prior to use, the tris or histidine buffer is added to the fibrinogen, the buffer may additionally contain aprotinin. The lyophilized thrombin is dissolved in the calcium chloride solution. Subsequently, the fibrinogen and the thrombin solutions are placed in separate containers/vials/syringe bodies and mixed by a two way connecting device, such as a two-way syringe. Optionally, the containers/vials/syringe bodies are bipartited thus having two chambers separated by an adjustable partition which is perpendicular to the syringe body wall. One of the chambers contains the lyophilised fibrinogen or thrombin, while the other chamber contains an appropriate buffer solution. When the plunger is pressed down, the partition moves and releases the buffer into the fibrinogen chamber to dissolve the fibrinogen. Once both fibrinogen and thrombin are dissolved, both bipartite syringe bodies are attached to a two way connecting device and the contents are mixed by squeezing them through the injection needle attached to the connecting device. Optionally, the connecting device contains a static mixer to improve mixing of the contents.

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In a preferred embodiment the fibrinogen is diluted eight fold and thrombin is diluted 20 fold prior to mixing. This ratio results in a gelation time of approximately one minute.

The following examples are included to demonstrate preferred embodiments of the invention. While the compositions and methods have been described in terms of preferred embodiments, it will be apparent to those of skill in the art that variations may be applied to the composition, methods and in the steps or in the sequence of steps of the method described herein without departing from the scope of the invention.

## EXAMPLE 1

## Indirect Couple of Heparin via a Heparin-Binding Peptide to Attach Growth Factor.

A peptide chimera containing both a factor XIIIa substrate and a heparin-binding domain was synthesized by standard solid phase synthesis. A sample peptide is one containing the following sequence, dLNQEQVSPK( $\beta$ A)FAKLAAR-LYRKA (SEQ ID NO:21), where the N-terminus of the peptide contains the factor XIIIa substrate and the sequence in italics contains a modified peptide from the heparin-binding domain of ATIII (dL denotes dansyl leucine, which is used to allow detection of the peptide by fluorescence).

Size exclusion chromatography was used to determine the amount of peptide cross-linked to fibrin gels using the previously developed incorporation method. A bi-domain peptide containing the heparin-binding domain from antithrombin III and a fluorescent label was incorporated into fibrin gels during polymerization. The free peptide was washed from the gels, and the fibrin network was degraded with plasmin. The degradation products were analyzed by high performance liquid chromatography (size exclusion chromatography) to determine the amount of peptide (by fluorescence) present per mole of fibrinogen (by UV absorbance). The fluorescence signal from peptide-modified gels appeared at an earlier elution time than did the signal from free peptide alone, indicating that all peptide present in the modified gels was cross-linked to fibrin (FIG. 1). Quantification based on standards of known concentration for both peptide and fibrin networks degraded with plasmin showed incorporation of  $8.7 \pm 0.2$  moles of peptide per mole of fibrinogen ( $n=10$ ).

In order to evaluate this approach to release of heparin-binding growth factors from fibrin cell in-growth matrices that also comprise a covalently linked bi-domain peptide, one domain of which is a factor XIIIa substrate and one domain of which is a heparin-binding domain based on antithrombin III, dorsal root ganglia were cultured three-dimensionally within fibrin gels under a variety of conditions, as shown in the below.

Cross-linking Protocol for Use of Heparin-Binding Peptides:

- 1) Dialyze fibrinogen (8 mg/ml) versus 4 L of Tris buffered saline (33 mM Tris), pH 7.4 for 24 hours.
- 2) Sterile filter fibrinogen using a 0.2  $\mu$ m syringe filter.
- 3) Make the following peptide solutions:

	Peptide (25 mg/ml)	Heparin (45 mg/ml)	BFGF (5 $\mu$ g/ml)	Tris buffered saline (TBS)
Fibrin	0 $\mu$ l	0 $\mu$ l	0 $\mu$ l	980 $\mu$ l
Peptide	70 $\mu$ l	0 $\mu$ l	0 $\mu$ l	910 $\mu$ l
Peptide + heparin	70 $\mu$ l	70 $\mu$ l	0 $\mu$ l	840 $\mu$ l

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	Peptide (25 mg/ml)	Heparin (45 mg/ml)	BFGF (5 µg/ml)	Tris buffered saline (TBS)
Peptide + heparin + bFGF	70 µl	70 µl	56 µl	784 µl

- 4) Make thrombin solution: 100 units in 5 ml TBS.
- 5) Add 1.4 ml of fibrinogen to each peptide solution.
- 6) Make gels: Add 20 µl of TBS+50 mM CaCl<sub>2</sub>, 40 µl of thrombin solution (20 units/ml), and 340 µl of peptide solution+fibrinogen. (above solutions make 6 gels).
- 7) Incubate at 37° C. for 1 hr.
- 8) Wash 5 times in 24 hours. Use 1 ml of TBS the first 4 times and neuronal media the last time.
- 9) Dissect day 8 chick embryonic dorsal root ganglia.
- 10) Place one ganglia in each gel and place at 37° C. for 1 hr.
- 11) Add 1 ml of neuronal media to each gel.
- 12) Change media after 24 hours.

The results of these studies with dorsal root ganglion culture are shown in FIG. 2.

These results show that the heparin and peptide alone do not increase neurite extension. When added without peptide and heparin, bFGF does not enhance neurite outgrowth, demonstrating that the washing protocol used is sufficient. Neurite enhancement is increased by the addition of both 1 µg/ml and 5 µg/ml of bound bFGF in a dose dependent manner. The addition of 1.0 µg/ml bound VEGF did not increase neurite extension, suggesting that the effect bFGF is not due to its ability to promote angiogenesis.

## EXAMPLE 2

## Synthesis of Heparin-Peptide Chimeras

A heparin-peptide chimera is synthesized by coupling a peptide, containing the factor XIIIa substrate on the N-terminus and a poly-lysine on the C-terminus, to a heparin oligosaccharide, with a unique aldehyde group on one end, via reductive amination. A peptide with the following sequence, dLNQEQVSPLKKKG (SEQ ID NO:22), is synthesized by standard solid phase peptide chemistry. The heparin oligosaccharides are made by standard nitrous acid degradation of heparin, resulting in the formation of an aldehyde on the reducing terminal of the cleaved oligosaccharide. During coupling, the  $\alpha$ -amino group of the lysine side chain attacks the aldehyde on the reducing end of the heparin oligosaccharide to form a Schiff base. The Schiff base is then reduced to form a stable product. A sample coupling protocol is given below. One can also couple the heparin to the simpler alpha 2 plasmin inhibitor substrate site NQEQVSP (SEQ ID NO:20). A primary amine exists on this peptide only at the N-terminus. When the peptide is synthesized, as usual, on a solid phase resin, the N-terminus is exposed dangling, and when the alpha amine on the terminal N is deprotected, a primary amine is available for reaction. A reactive form of heparin may be readily formed by cleavage in certain acids, as described in Grainger, D., et al., (1988). *J. Biomed. Mat. Res.* 22:231-249, to form a heparin fragment with a terminal aldehyde group. This reactive aldehyde can be passed over the peptide still attached to the resin, condensed there upon, to form a peptide-heparin chimera that is linked by a Schiff base, which may be readily reduced with sodium cyanoborohydride to form a secondary amine, which is a more stable form.

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Other approaches could be used. For example, the aldehyde heparin may be converted to a primary amino heparin by reaction with excess ethylene diamine and reduction of the Schiff base, analogous to that described above. Purification from the free residual ethylene diamine can be achieved by dialysis. This amino heparin may be condensed on the C-terminal carboxyl group by cleaving the peptide from the solid resin with the carboxyl group on the E residue still protected, followed by activation of the carboxyl group on the C terminus using standard reagents from peptide synthesis, and then followed by deprotection of the carboxyl group on the E residue.

## Coupling Protocol:

- 1) Dissolve 1.8 mM of peptide and 1.8 mM of nitrous acid degraded heparin in 50 mM borate buffer, pH 9. React for 30 minutes.
- 2) Add 160 mM NaCNBH<sub>3</sub> and react for 12 hours.
- 3) Add 240 mM NaCNBH<sub>3</sub> and react for 12 hours.
- 4) Adjust pH to 7 with dilute HCl.
- 5) Add NaCl to a final concentration of 1M.
- 6) Dialyze versus 4L of deionized water for 24 hours.
- 7) Lyophilize to obtain reaction product.
- 8) Analyze reaction yield by size exclusion chromatography.
- 9) Purification of desired product is accomplished using anion exchange chromatography.

## Use: Cross-linking Protocol for Use of Heparin-Peptide Chimeras:

- 1) Dialyze fibrinogen (8 mg/ml) versus 4 L of Tris buffered saline (33 mM Tris), pH 7.4 for 24 hours.
- 2) Sterile filter fibrinogen using a 0.2 µm syringe filter.
- 3) Make the following chimera solutions:

	heparin-peptide chimera (67 mg/ml)	bFGF (5 µg/ml)	Tris buffered saline (TBS)
Fibrin	0 µl	0 µl	980 µl
heparin-peptide chimera	70 µl	0 µl	840 µl
heparin-peptide chimera + bFGF	70 µl	56 µl	784 µl

- 4) Make thrombin solution: 100 units in 5 ml TBS.
- 5) Add 1.4 ml of fibrinogen to each chimera solution.
- 6) Make gels: Add 20 µl of TBS+50 mM CaCl<sub>2</sub>, 40 µl of thrombin solution (20 units/ml), and 340 µl of chimera solution+fibrinogen. (above solutions make 6 gels).
- 7) Incubate at 37° C. for 1 hr.
- 8) Wash 5 times in 24 hours. Use 1 ml of TBS the first 4 times and neuronal media the last time.
- 9) Dissect day 8 chick embryonic dorsal root ganglia.
- 10) Place one ganglia in each gel and place at 37C for 1 hr.
- 11) Add 1 ml of neuronal media to each gel.
- 12) Change media after 24 hours.

## EXAMPLE 3

## Degradable Sites in Fusion Protein and in Peptide Chimera NGF Fusion Proteins Containing Factor XIIIa Substrate and a Plasmin Degradation Site

$\beta$ -NGF fusion proteins were expressed with an exogenous cross-linking substrate that allows the  $\beta$ -NGF fusion proteins to be enzymatically cross-linked to fibrin matrices, which served as the base material for the drug delivery system. A plasmin substrate was placed between the cross-linking sub-

strate and the  $\beta$ -NGF domain in the fusion protein, which served as a degradable linker and allowed  $\beta$ -NGF to be released from the matrix in a form almost identical to its native sequence by enzymatic cleavage. The  $\beta$ -NGF fusion proteins were covalently attached to fibrin by the transglutaminase activity of factor XIIIa and were tested in an in vitro model of nerve regeneration to determine the ability of the delivery system to release active growth factors in response to cell-associated enzymatic activity.

#### Gene Synthesis

Two  $\beta$ -NGF fusion proteins were made by recombinant protein expression. Each protein contained a cross-linking substrate at the N-terminus of the protein that consisted of the transglutaminase (TG) factor XIIIa substrate from  $\alpha_2$ -plasmin inhibitor, NQEQVSPL (SEQ ID NO:23). Each  $\beta$ -NGF fusion protein also contained the native  $\beta$ -NGF sequence at the C-terminus of the protein. One of two plasmin substrates (P) was placed between the cross-linking substrate and the  $\beta$ -NGF domain of the fusion protein, either a functional plasmin substrate (LIK/MKP (SEQ ID NO:2), where/ denotes the cleavage site) or a non-functional plasmin substrate (LIN-MKP (SEQ ID NO: 37)) in which the lysine residue at the cleavage site in the plasmin substrate was changed to an asparagine residue to render the plasmin substrate non-functional. The fusion protein containing a functional plasmin substrate was denoted TG-P-NGF, and the fusion protein containing a non-functional plasmin substrate was denoted TG-P<sub>i</sub>-NGF.

The protein sequence to expressed is as follows: MGSSH-HHHHHSSGLVPRGSHMNQEQVSPLPVELP LIKMKPVELESSHP FHRGEFSVCDSVSVVVGDKT-TATDIKKGKEVMVLGEVNINNSVFKQYFF ETCKRDPN-PVDSGCRGIDSKHIWNSYCTTTHT-FVKALTMDDGKQAAWRFI RIDTACVCVLSRKAVRZ (SEQ ID NO:24), where the region in italics is the Histidine tag derived from the expression vector, and the underlined region is the thrombin cleavage site. The residues are the cross-linking substrate sequence for factor XIIIa, and double underlined region denotes the plasmin substrate.

The cloning plasmid used for gene assembly was pUC 18. The DNA sequence of the gene is as follows from 5' to 3':

(SEQ ID NO:25)  
GAATTC<sup>3</sup>CCATGGCATATGAACAGGAACAGGTTAGCCCGCTGCCCGTGG  
AACTGCCGCTGATCAAAATGAAACCCGTGGAACCTCGAGAGCTCTTCCCA  
CCCGATEITCCATCGTGGCGAGTCTCCGTGTGTGACTCTGTCTCTGTAT  
GGGTAGGCAGATAAAACCACTGCCACTGATATCAAAGGCAAAGAGGTGAT  
GGTGCTGGGAGAAGTAAACATTAAACACTCTGTATTCAAACAGTACTTCTC  
TTCGAAACTAAGTGCCGTGACCCGAACCCGGTAGACTCTGGGTGTGCGG  
GCATCGATTCTAAACACTGGAACCTCTTACTGCACCACTACTCACACTTT  
CGTTAAAGCGTTGACTATGGATGGTAAACAGGCTGCCTGGCGTTTCATC  
CGTATCGATACTGCATCGCTGTGTGTACTGTCCCGTAAAGCTGTTCTGTT  
AAGGATCC.

In order to synthesize the  $\beta$ -NGF fusion protein by recombinant protein expression, the gene coding for the protein was cloned. Once the gene fragments were designed, Eco RI and Hind III sites were added to the end of each fragment, to allow the cloning of these fragments into the poly-cloning linker of pUC18 (Gibco, Basel, Switzerland). The 3' and 5' single-stranded oligonucleotides of each gene fragment were syn-

thesized by Microsynth (Balgach, Switzerland) with sticky ends for the two cloning restriction sites. The single-stranded oligonucleotides were purified using denaturing poly-acrylamide gel electrophoresis (PAGE), the highest molecular weight band for each fragment was extracted from the gel, and the corresponding 3' and 5' oligonucleotide fragments were annealed. The annealed fragments were phosphorylated with T4 DNA kinase (Boehringer Mannheim, Rotkreuz, Switzerland) and ligated into pUC18. Following ligation, the plasmids were transformed into DH5 $\alpha$ -F' competent cells and plated on isopropyl  $\beta$ -D-thiogalactopyranoside (IPTG)/5-bromo-4-chloro-3-indolyl  $\beta$ -D-galactopyranoside (X-gal)/ampicillin (Amp) plates to screen for insertion of the gene fragments into the plasmid. Plasmids from colonies containing inserted gene fragments were sequenced to identify colonies containing gene fragments with the correct sequence. After the correct sequence for each gene fragments was obtained, the fragments were assembled to form the complete gene for the fusion protein. Briefly, plasmids that contained fragment 2 were digested with the enzymes EcoRV and Hind III (Boehringer Mannheim), and the fragments were purified by non-denaturing PAGE. Plasmids containing fragment 1 were digested with the enzymes EcoRV and Hind III, dephosphorylated with alkaline phosphatase (Boehringer Mannheim), and the digested plasmids were purified by agarose gel electrophoresis. Fragment 2 was ligated into the digested plasmids that contained fragment 1 to obtain a plasmid that contained both fragments 1 and 2. This plasmid was transformed into DH5 $\alpha$ -F' competent cells, and plated on Amp plates. The resulting colonies were screened for plasmids containing both fragments, and these plasmids were sequenced. This process was repeated until the complete gene for the  $\beta$ -NGF fusion protein was assembled.

The gene for the TG-P<sub>i</sub>-NGF fusion protein was made from the TG-P-NGF gene by site directed mutagenesis. Polymerase chain reaction (PCR) was performed to modify the region of the fusion protein gene coding for the plasmin substrate, using primers containing the desired modification of the gene. Using the TG-P-NGF gene as a template, two reactions were performed, one with primer A and primer B, and the other with primer C and primer D.

Primer A	AACAGCTATG ACCATG (M13 reverse)
Primer B	GTTTCATGTT GATCAGCGGC AGT
Primer C	TGATCAACAT GAAACCCGTG GAA
Primer D	GTAAACGACG GCCAGT (M13)

(SEQ ID NO:26-29) The products from the two reactions were purified by agarose gel electrophoresis, and used as primers for the third reaction. Primers A and D were also added to the third reaction to amplify the desired product. The final reaction product was digested with EcoRI and Hind III and purified by agarose gel electrophoresis. The PCR fragment was cloned into pUC18, and sequenced to identify the correct PCR product.

#### Protein Expression

The complete gene for each of the  $\beta$ -NGF fusion proteins was digested out of pUC18 and ligated into the expression vector, pET14b (Novagen, Madison, Wis.). The expression vector was transformed into the expression host, BL21 (DE3) pLysS to allow for tight regulation of fusion protein expression. The fusion protein was expressed by growing the *E. coli* until they reached mid-log phase growth (optical density at 600 nm of 0.4-0.6) and then inducing protein expression by

the addition of 0.4 mM IPTG to the culture medium. The bacteria were harvested after 2 hr by centrifugation at 5500×g. After harvesting, the cells were suspended in 1/10 the culture volume of 20 mM Tris HCl, 250 mM NaCl, pH 8.0. Lysozyme (0.4 mg/mL) and DNase (5 ng/mL) were added to the harvested cells, and the solution was incubated at 37° C. for 30 minutes. The inclusion bodies were collected from the cell lysate by centrifugation at 10,000×g for 15 min. The pellet containing the inclusion bodies was resuspended in 40 mL/liter culture volume of binding buffer (5 mM imidazole, 0.5 M NaCl, 20 mM Tris HCl, pH 7.9) containing 6 M guanidine hydrochloride (GuHCl) at room temperature for 90 min. Insoluble material in the solution was collected by centrifugation for 20 min at 20,000×g, and the supernatant, which contained the solubilized fusion protein, was saved for further purification.

#### Protein Purification

The fusion protein contained a thrombin-cleavable histidine tag for purification at the N-terminus of the protein, because the gene for the  $\alpha$ -NGF fusion protein was inserted in pET14b between the Nde I and Bam HI sites. Nickel affinity chromatography was used to purify the  $\beta$ -NGF fusion protein. His Bind™ resin (Novagen) was packed into a chromatography column (2.5 mL bed volume per liter culture volume), charged with Ni<sup>++</sup> and equilibrated with binding buffer containing 6 M GuHCl (according to the manufacturer's instructions). The supernatant, which contained the fusion protein, was filtered with a 5  $\mu$ m syringe filter and loaded on the column. The column was washed with 10 column volumes of binding buffer containing 8 M urea and 6 column volumes of wash buffer (20 mM imidazole, 0.5 M NaCl, 20 mM Tris HCl, pH 7.9) containing 8 M urea. The fusion protein was eluted with 4 column volumes of elution buffer (1 M imidazole, 0.5 M NaCl, 20 mM Tris HCl, pH 7.9) containing 8 M urea. The presence of  $\beta$ -NGF fusion protein in the elution fractions was confirmed by sodium dodecyl sulfate (SDS)-PAGE.

#### Protein Refolding

The  $\beta$ -NGF fusion protein was refolded by adding a 5-fold excess of ice cold refolding buffer (20 mM Tris HCl, 250 mM NaCl, 2 mM reduced glutathione and 0.2 mM oxidized glutathione, pH 8.0) to the purified  $\beta$ -NGF fusion protein slowly, until a final urea concentration of 1.3 M was attained. The fusion protein was refolded for 48 hr at 4° C. while stirring. The refolded fusion protein was dialyzed against a 50-fold excess of storage buffer (20 mM Tris HCl, 500 mM NaCl, pH 8.0) containing 10% glycerol at 4° C. overnight. The fusion protein was concentrated by centrifugation using Vivaspin™ concentrators (5000 MW cutoff, Vivascience, Lincoln, UK) to a concentration of about 300-400  $\mu$ g/mL, as measured by Bradford assay.

#### Incorporation of $\beta$ -NGF Fusion Protein into Fibrin Matrices

To determine the efficiency of  $\beta$ -NGF fusion protein incorporation into fibrin matrices, TG-P<sub>1</sub>-NGF fusion protein was labeled with biotin to allow  $\beta$ -NGF quantification by a direct enzyme-linked immunosorbent assay (ELISA). A 20-fold molar excess of Sulfo-N-hydroxysuccinimide (NHS)-LC Biotin (Pierce, Lausanne, Switzerland) was added to the  $\beta$ -NGF fusion protein in phosphate buffered saline (PBS, 0.01 M phosphate buffer, 8 g/L NaCl, 0.2 g/L KCl, pH 7.4) at a concentration of 1 mg/mL from a stock solution of 10 mg/mL biotin in N,N-dimethylformamide (dissolved for 10 min at 37° C.). The reaction was allowed to proceed for 2 hr at room temperature. The unreacted biotin was then removed by gel filtration chromatography using a PD-10 column (Amersham Pharmacia, Dubendorf, Switzerland).

A known amount of labeled  $\beta$ -NGF was adsorbed to 96 well plates overnight in coating buffer (0.1 M NaHCO<sub>3</sub>, pH 8) at 4° C. The wells were blocked with 1% bovine serum albumin (BSA) in PBS for 2 hr at room temperature. The wells were washed 3 times in PBS with 0.5% Tween-20 (PBST buffer). Horse radish peroxidase (HRP)-conjugated streptavidin was diluted to 1  $\mu$ g/mL in PBS and added to each well for 1 hr. The wells were washed 3 times with PBST buffer and then incubated in ABTS (2,2'-Azino-bis(3-ethylbenz-thiazoline-6-sulfonic acid)) developing solution (0.1M NaC<sub>2</sub>H<sub>3</sub>O<sub>2</sub>, 0.05 M NaH<sub>2</sub>PO<sub>4</sub>, 0.1% ABTS, 0.01% H<sub>2</sub>O<sub>2</sub>, pH 4.2). After 1-5 minutes, the reaction was stopped by adding an equal volume of 0.6% SDS, and the absorbance of each well was measured at 405 nm using an EL311SX plate reader from Bio-Tek Instruments (Winooski, Vt.). A standard curve of  $\beta$ -NGF concentration versus absorbance at 405 nm was made using these measurements from the direct ELISA assay.

Plasminogen-free fibrinogen was dissolved in water and dialyzed versus Tris-buffered saline (TBS, 33 mM Tris, 8 g/L NaCl, 0.2 g/L KCl) at pH 7.4 for 24 hr.  $\beta$ -NGF fusion protein was incubated with 5 mM Ca<sup>++</sup> and 4 NIH units/mL thrombin for 1 hr at 37° C. to remove the histidine tag used for purification. The  $\beta$ -NGF fusion protein solution was mixed in equal ratio with fibrinogen at a concentration of 8 mg/mL and polymerized at 37° C. for 60 min. The fibrin matrices were washed 5 times over 24 hr, and each wash was saved to determine the total amount of  $\beta$ -NGF washed out of the matrix. After 24 hr, the fibrin matrices containing  $\beta$ -NGF were degraded with 0.1 U of porcine plasmin. The amount of  $\beta$ -NGF in the washes and remaining in the matrix was quantified as described above by direct ELISA, and a  $\beta$ -NGF standard curve was constructed for each ELISA performed.

A Western blot was performed to show directly that  $\beta$ -NGF fusion proteins were covalently coupled to fibrin matrices. Fibrin matrices were made and washed as described in the incorporation quantification assay. The matrices were washed 5 times over 24 hr and then degraded with plasmin, as described above. The degradation products were separated by SDS-PAGE using a 13.5% denaturing gel. The proteins from the gel were transferred to an activated Immobilon-PTM polyvinylidene difluoride (PVDF) membrane (Millipore, Volketswil, Switzerland) with a current of 400 mA for 1 hr. The membrane was dried overnight. The proteins transferred to the membrane, including the molecular weight marker, were visualized by staining with 0.2% Ponceau S. Non-specific protein binding to the membrane was blocked with 3% BSA in TBS for 2 hr. The membrane was incubated with goat anti-human  $\beta$ -NGF antibody (R&D Systems, Minneapolis, Minn.) at a concentration of 0.2  $\mu$ g/mL in 3% BSA for 1 hr. The membrane was washed 3 times with TBS for 5 min and incubated with the secondary antibody, HRP-conjugated rabbit anti-goat immunoglobulins (Dako Diagnostics, Zug, Switzerland) at a concentration of 0.5  $\mu$ g/mL in 3% BSA for 30 min. The membrane was washed 3 times with TBS, and then incubated for 5 min with an enhanced chemi-luminescent HRP substrate (Pierce, Lausanne, Switzerland) diluted 1:5 in TBS. Excess liquid was removed from the membrane and it was covered with plastic and was exposed to X-ray film for 5-60 sec.

An increase in molecular weight was indeed observed for  $\beta$ -NGF fusion proteins that were present during polymerization of fibrin matrices, while in the case of  $\beta$ -NGF lacking a cross-linking substrate, no  $\beta$ -NGF was observed in the matrix after washing. This result showed directly that the  $\beta$ -NGF fusion protein was covalently immobilized within fibrin matrices during polymerization via the transglutaminase activity of factor XIIIa.

## 23

Bioactivity of Immobilized  $\beta$ -NGF Fusion Protein

To determine the ability of covalently immobilized  $\beta$ -NGF fusion protein to be delivered in a controlled manner,  $\beta$ -NGF fusion proteins were incorporated into fibrin matrices during polymerization, and the ability of these matrices to enhance neurite extension in vitro was assayed using chick DRGs. TG-P-NGF was found to enhance neurite extension by over 350% versus unmodified fibrin with no NGF present in the culture medium and by up to 50% over unmodified fibrin with 10 ng/mL of native NGF in medium (FIG. 3). TG-P<sub>i</sub>-NGF, which contained a non-functional plasmin substrate, could not be cleaved from the fibrin matrix by plasmin in a native form and did not significantly enhance neurite extension versus native NGF in the culture medium, when covalently immobilized within fibrin matrices at any of the concentrations tested. However, TG-P-NGF, which contained a functional plasmin substrate, could be cleaved from the matrix by plasmin in a form very similar to native NGF and was observed to enhance neurite extension, even when compared with similar doses of native NGF present in the culture medium. A dose response effect for TG-P-NGF fusion protein was observed, with an optimal dose attained when 1-5  $\mu$ g/mL of  $\beta$ -NGF fusion protein was present in the polymerization mixture. These results demonstrated that the TG-P-NGF fusion protein was bioactive when immobilized within fibrin matrices, suggesting that it could be released in an active form by cell-associated matrix degradation. Despite the lower activity of the  $\beta$ -NGF fusion proteins in the PC12 cell activity assay, when the plasmin degradable  $\beta$ -NGF fusion protein was covalently coupled to fibrin, it promoted greater levels of neurite extension than the same dose of native NGF in the culture medium. These results also suggested that for the  $\beta$ -NGF fusion proteins to be fully active, they must be release from the fibrin matrix in a form similar to that of their native structure.

Efficiency of  $\beta$ -NGF Fusion Protein Cross-linking

To determine the efficiency of  $\beta$ -NGF fusion protein incorporation in fibrin matrices, the protein was labeled with biotin, and a direct ELISA was performed on fibrin matrices that contained biotin-labeled  $\beta$ -NGF fusion protein in the polymerization mixture. Biotin-labeled  $\beta$ -NGF fusion proteins were incorporated into fibrin matrices during polymerization. After washing to remove any unbound  $\beta$ -NGF fusion protein, the matrices were degraded with plasmin and the amount of  $\beta$ -NGF in the degraded matrices and in the washes was quantified. The percentage of  $\beta$ -NGF fusion protein incorporated into the fibrin matrix is shown in FIG. 4 as a function of  $\beta$ -NGF concentration in the polymerization mixture. Over the range  $\beta$ -NGF fusion protein concentrations tested, 50-60% of the fusion protein was incorporated during polymerization of the fibrin matrix. This result demonstrated that  $\beta$ -NGF fusion proteins were incorporated into fibrin matrices efficiently through the action of factor XIIIa.

 $\beta$ -NGF Fusion Protein with a Heparin Binding Domain and a Plasmin Degradation Site

NGF can be expressed as fusion protein in *E. coli*, which contains a heparin-binding domain at the N-terminus, a plasmin substrate in the middle and the NGF sequence at the C-terminus of the protein. This is accomplished by constructing a synthetic gene containing the DNA which codes for the desired fusion protein. The protein sequence expressed is as follows: MGSSHHHHHHSSGLVPRGSHM KDPKRLYRSRKL PVELPLIKMKPVELESS SHPIF-HRGEFSVCD SVSVWVGDKTTAT- DIKGKEVMVLGEVNINNSVFKQ YFFETKCRDPN- PVDSGCRGIDSKHWSYCTTTHTFVKALTM DGKQA

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AW RFIRIDTACVCVLSRKAVRZ (SEQ ID NO:30), where the region in italics is the Histidine tag derived from the expression vector, and the underlined region is the thrombin cleavage site. Dotted underline denote the heparin-binding sequence, and double underline denotes the plasmin substrate.

The cloning plasmid used for gene assembly was pUC 18. The DNA sequence of the gene is as follows from 5' to 3':

(SEQ ID NO:31)  
GAATTCCCATGGCATATGAAAGACCCGAAACGTCTGTACCGTTCTCGTAA  
ACTGCCCGTGGAAC TGCCGCTGATCAAATGAAACCCGTGGAAC TCGAGA  
GCTCTTCCACCCGATTTTCCATCGTGGCGAGTTCTCCGTGTGTGACTCT  
GTCTCTGTATGGGTAGCGATAAAACCACTGCCACTGATATCAAAGGCAA  
AGAGGTGATGGTGTCTGGGAGAAGTAAACATTAACAAC TCTGTATTCAAAC  
AGTACTTCTTCGAAACTAAGTGCCGTGACCCGAACCCGGTAGACTCTGGG  
TGTCGCGGCATCGATTCTAAACACTGGAAC TTTACTGCACCACTACTCA  
CACTTTCTGTTAAAGCGTTGACTATGGATGGTAAACAGGCTGCCTGGCGTT  
TCATCCGTATCGATACTGCATGCGTGTGTGTA CTGTCCCGTAAAGCTGTT  
CGTTAAGGATCC.

This gene is inserted between the EcoRI and HindIII sites in the polylinker cloning region of pUC 18, as shown in the map.

After assembly this gene is inserted into the expression vector. Expression and purification are then performed as described above.

## EXAMPLE 4

## Fusion Proteins of Growth Factors That do Bind Heparin Spontaneously

## A. Biosynthesis of Factor XIIIa Substrate Fusion Proteins with NGF

NGF can be expressed as fusion protein in *E. coli*, which contains a factor XIIIa substrate at the N-terminus and the human  $\beta$ -NGF sequence at the C-terminus of the protein. This is accomplished by constructing a synthetic gene containing the DNA which codes for the desired fusion protein. The protein sequence to expressed is as follows:

MGSSHHHHHHSSG  
LVPRGSHMNQE QVSP LPVELESS SHPIFHRGEFSVCD  
SVSVWVGDKTTATDIKGKEVMVLGEV-  
NINNSVFKQYFFETKCRDPNPV DSGCRGIDSKHWN-  
SYCTTTHTFVKALTM DGKQAAWRFIRIDTACVCVL  
SRKAVRZ (SEQ ID NO:32), where the region in italics is the Histidine tag derived from the expression vector, and the underlined region is the thrombin cleavage site. The residues are the cross-linking substrate sequence for factor XIIIa.

The cloning plasmid used for gene assembly was pUC 18, which is the same as pUC 19 except that the sequence of the polylinker cloning region is reversed. A map of pUC 19 follows, which was obtained from New England Biolabs. The DNA sequence of the gene is as follows from 5' to 3':

(SEQ ID NO:33)

GAATTCATATGAACCAGGAACAGGTTAGCCCGCTGCCCGTGGAACTCGA  
 GAGCTCTTCCCACCCGATTTTCCATCGTGGCGAGTTCTCCGTGTGTGACT  
 CTGTCTCTGTATGGGTAGGCGATAAAACCACTGCCACTGATATCAAAGGC  
 AAAGAGGTGATGGTCTGGGAGAAGTAAACATTAACAACTCTGTATTCAA  
 ACAGTACTTCTTCGAACTAAGTCCCGTGACCCGAACCCGGTAGACTCTG  
 GGTGTCGCGGCATCGATTCTAAACACTGGAACCTCTTACTGCACCACTACT  
 CACACTTTTCGTTAAAGCGTTGACTATGGATGGTAAACAGGCTGCCTGGCG  
 TTTCATCCGTATCGATACTGCATGCGTGTGTGTACTGTCCCGTAAAGCTG  
 TTCGTTAAGGATCC.

This gene is inserted between the EcoRI and HindIII sites in the polylinker cloning region of pUC 18, as shown in the map. After gene assembly, this gene is inserted into the expression vector pET 14b between the NdeI and BamHI sites. A map of the pET 14b vector follows, which was obtained from Novagen. After insertion of the gene into the expression vector, the plasmid is transformed into BL21 (DE3)pLysS competent cells. The cell are grown until they reach an OD of about 0.6, then they are induced to express of the fusion protein with IPTG (final concentration in solution 0.4 mM). Expression is continued for 2-3 hours. The cells are placed on ice for 5 minutes and then harvested by centrifugation at 5000xg for 5 min. at 4° C. They are resuspended in 0.25 culture volume of cold 50 mM Tris-HCl pH 8.0 at 25C. The cells are centrifuged as before and the pellet is frozen. Cells are lysed upon thawing.

The cell lysate is centrifuged and the supernatant discarded. The pellet is resuspended in TRITON®X100 (Union Carbide Chemicals & Plastics Technology Corp.). The solution is then centrifuged and the supernatant is discarded. The pellet is resuspended in 6M urea and the fusion protein is purified by histidine affinity chromatography. The histidine tag can be cleaved by thrombin during polymerization and washed from the gels during the standard washing procedure.

#### B. Biosynthesis of Heparin-binding Domain Fusion Proteins of NGF

NGF can be Expressed as Fusion Protein in *E. Coli*, which contains a heparin-binding domain at the N-terminus and the NGF sequence at the C-terminus of the protein. This is accomplished by constructing a synthetic gene containing the DNA which codes for the desired fusion protein. The protein sequence to expressed is as follows: MGSSHHHHHHSSG LVPRGSHMKDPKRLYRSRKLPVELESSSHPIFHRGEF SVCDSVSVVVGDKTTATDIKGKEVMVL-GEVNNNSVFKQYFFETKCRD PNPVDSGCRGIDSKH-WNSYCTTTHTFVKALTM<sup>55</sup>DGKQAAWRFRIDTACVCVLSRKAVRZ (SEQ ID NO:34), where the region in italics is the Histidine tag derived from the expression vector, and the underlined region is the thrombin cleavage site. The region underlined with a dotted underline is the heparin-binding sequence.

The cloning plasmid used for gene assembly was pUC 18. The DNA sequence of the gene is as follows from 5' to 3':

(SEQ ID NO:35)

GAATTCATGCGCATATGAAAGACCCGAAACGTCTGTACCGTTCTCGTAA  
 ACTGCCCGTGGAACCTCGAGAGCTCTFCCACCCGATTTTCCATCGTGGC

-continued

GAGTTCCTCCGTGTGACTCTGTCTCTGTATGGGTAGGCGATAAAACCAC  
 5 TGCCACTGATATCAAAGGCAAGAGGTGATGGTCTGGGAGAAGTAAACA  
 TTAACAACCTCTGTATTCAAACAGTACTTCTTCGAACTAAGTCCCGTGAC  
 CCGAACCCGGTAGACTCTGGGTGTCGCGGCATCGATTCTAAACACTGGAA  
 10 CTCTTACTGCACCACTACTCACACTTTCGTTAAAGCGTTGACTATGGATG  
 GTAAACAGGCTGCCTGGCGTTTCATCCGTATCGATACTGCATGCGTGTGT  
 GTACTGTCCCGTAAAGCTGTTTCGTTAAGGATCC.

This gene is inserted between the EcoRI and HindIII sites in the polylinker cloning region of pUC 18, as shown in the map. After assembly this gene is inserted into the expression vector. Expression and purification are then performed as described above.

#### EXAMPLE 5

##### BMP2 Delivery From Fibrin Matrices with Bi-domain Peptides for Heparin Affinity

It has been demonstrated that bone morphogenetic factor bound to the fibrin matrix is able to control the release of this factor and when this matrix is implanted subcutaneously ectopic bone is formed. While this procedure is different from bone formation within a bony defect, it does provide a suitable method for testing the ability to control the release of a bioactive growth factor in vivo.

Fibrin gels were synthesized with a different bi-domain peptide with the sequence LNQE<sub>2</sub>QVSPK( $\alpha$ A)FAKLAAR-LYRKA (SEQ ID NO:36). This peptide is derived from the Factor XIIIa substrate sequence for  $\alpha$ 2-plasmin inhibitor in the first domain and a mimetic of the heparin binding domain of antithrombin III in the second domain. BMP-2 is a heparin binding protein and binds to the sequence given above. Gels were polymerized in the presence of the peptide (at 1 mM), heparin and recombinant human BMP-2 in ratios of heparin to BMP-2 of 1:1 and 40:1.

Control gels were created that had equivalent amounts of the morphogenetic protein, BMP-2, but lacking the heparin and bi-domain peptide. These gels were then implanted subcutaneously into rats and were allowed to remain for two weeks. When the matrices were extracted little to no bone was observed from the gels that did not contain the peptide-heparin release system while the gels that did contain the system showed significant bone formation.

This is best seen in the mass of the removed matrices which is shown in Table 3.

TABLE 3

Matrices and Mass of Matrices upon Removal	
Treatment	Explanted Matrix (mg $\pm$ s.e.m.)
Fibrin + 20 microgram BMP-2	7.4 $\pm$ 6.5
Fibrin + 1 mMol peptide + 26 microgram + heparin + 20 microgram BMP-2	34.5 $\pm$ 25.5
Fibrin + 1 mMol peptide + 1 mg heparin + 20 microgram BMP-2	39.2 $\pm$ 20.8

The release system enhanced the formation of ectopic bone within the matrix, demonstrating the viability of the release system in vivo.

## Incorporation of Peptide with Exogenous Factor XIII

Purified fibrinogen as obtained via standard precipitation methods contains small amounts of endogenous factor XIIIa which act as a limiting reagent in the incorporation of the bi-domain peptide. This was demonstrated using purified fibrinogen, in which it was possible to incorporate the bi-domain peptides at concentrations up to 8.2 mol peptide/mol fibrinogen based on the endogenous factor XIIIa concentration. Addition of exogenous factor XIIIa was demonstrated to enhance the level of peptide incorporation. This is particularly relevant for control of the bi-domain peptide concentration within the gel, which in turn will affect both cell adhesion as well as determine the upper limit for heparin and growth factor incorporation. In some cases it may be advantageous to increase cellular adhesion, heparin, or growth factor concentrations beyond that possible with standard purified fibrinogen.

Exogenous factor XIII, purified from pooled plasma, was used to incorporate the bidomain peptide, dLNQEQVSPLRGD (SEQ ID NO: 1), into the gels. 1 U of exogenous factor XIII was added per mL fibrin gel, and the level of covalently incorporated bi-domain peptide analyzed through chromatographic analysis. The results are shown in FIG. 5. When 1 U/mL of exogenous Factor XIII was added the level of incorporation reaching 25 mol peptide/mol fibrinogen. This level of incorporation is close to the theoretical limit based on the number of possible binding sites

The ability of the bi-domain peptide, dLNQEQVSPLRGD (SEQ ID NO:1), to incorporate into commercially available fibrin glue kits was also demonstrated. Tissucol kits were obtained and then fractionated into multiple samples. Exogenous bi-domain peptide was added at up to 6 mM and the level of incorporation was measured through chromatographic analysis (FIG. 6). The level of peptide incorporation was tested over a wide range of initial bi-domain peptide concentrations for three separate kits. When the level of incorporation was measured, it was observed that the maximal incorporation occurred at concentrations of greater than 5 mM exogenous peptide. It may be that in these highly dense matrices, diffusion begins to play a role in the process of incorporation. However, a very high level of incorporation was observed with the level reaching at least 25 mol peptide/mol fibrinogen. Furthermore, there is a significant variability in the composition of fibrin glue kits with a wide range of possible protein concentrations present. However, this clearly did not affect the incorporation of the bi-domain peptide significantly as the incorporation profile was similar for all three kits tested.

## EXAMPLE 7

Healing Response with Modified PTH<sub>1-34</sub> Attached to a Fibrin Matrix

## Materials

The modified version of PTH<sub>1-34</sub> that can be incorporated into a fibrin matrix was been tested for the healing response in the critical size rat cranial defect.

A fibrin gel was made from TISSUCOL® Kit (Baxter AG, CH-8604 Volketswil/ZH) fibrin sealant precursor components. The fibrinogen was diluted in sterile 0.03M Tris buffered solution (TBS, pH 7.4) to form an approximately 8 mg/mL solution and the thrombin was diluted in sterile 50 mM CaCl<sub>2</sub> solution to form a 2U/mL solution. The final

concentration of fibrinogen was 1:8 original TISSUCOL® formulation (about 100 mg/mL) and 1:160 original TISSUCOL® thrombin concentration (about 5001E/mL). A predetermined amount of TG-pl-PTH<sub>1-34</sub> or TGP<sub>1-34</sub> was then added to the thrombin, and mixed to form a homogenous concentration.

To form the fibrin gel, the dilute precursors were mixed together by injecting the fibrinogen into the tube containing the thrombin. In case of the sheep drill defect (as described below) this mixture was then injected immediately into a drill defect created in sheep cancellous bone, where a fibrin gel formed within 1-5 minutes. In the first series of animal experiments, the efficacy of a fusion protein containing PTH<sub>1-34</sub> as the bioactive factor (NQEVSPLYKNRSVSEIQLM-HNLGKHLNSMERVEWLRKKLQDVHNE, SEQ ID NO:38) in healing cortical bone was tested in a small animal model. The sequence, YKNR, makes the linkage plasmin degradable ("TG-pl-PTH<sub>1-34</sub>"). The TG-pl-PTH<sub>1-34</sub> was made by chemical synthesis. Purification was accomplished through reversed phase HPLC (C 18 column) by using a TFA as the counter ion which resulted in a final product that was a TFA salt. The purity of the TG-pl-PTH<sub>1-34</sub> was determined to be 95%.

The healing response was explored at both short (3 weeks) and long healing times (7 weeks) to determine if an enhancement in healing could be observed.

## Rat Critical Size Cranial Defect

Rats were anaesthetized and the cranial bone was exposed. The periosteum on the outer surface of the cranium was retracted so that it would not play a role in the healing process, and a single 8 mm round defect was created. This defect size was chosen as it has been previously determined that defects of 8 mm or larger do not spontaneously heal by themselves, and are critical size defects. The defect was then fitted with a preformed fibrin matrix and the animal was allowed to heal for 3 and 7 weeks. The defect region was then explanted and analysed via radiology as well as histology.

## Results

When TG-pl-PTH<sub>1-34</sub> was studied at the 3 week timepoint, the level of healing was very similar to that observed with a fibrin matrix alone. The 3 week timepoint was chosen as an early timepoint as other potent morphogens, including rhBMP-2, showed a strong healing effect by 3 weeks. In contrast, the healing effect for TG-pl-PTH<sub>1-34</sub> was not observable at this early time point. However, when the longer timepoint (7 weeks) was analysed, a moderate dose dependent improvement was observed in the healing in the critical size rat cranial defect with the addition of modified PTH<sub>1-34</sub> to fibrin matrices. The results are shown in Table 4. When the high dose of modified PTH<sub>1-34</sub> was employed, the healing response increased by 65%.

TABLE 4

## Healing response in the rat cranial defect with modified PTH

Sample	Dose (µg/ml)	Time (Days)	Healing (% defect filled with bone)
Fibrin	0	63	38
TG-pl-PTH <sub>1-34</sub>	10	63	43
TG-pl-PTH <sub>1-34</sub>	200	63	50
TG-pl-PTH <sub>1-34</sub>	500	63	62

These results demonstrate that when PTH<sub>1-34</sub> when it is incorporated into a fibrin matrix, it retains some activity as evidenced by the modest increase in bone formation.

## Sheep Bone Drill Defect

TG-pl-PTH<sub>1-34</sub> was tested as well in a long bone defect model to test the effect of this hormone on healing bone. In the sheep drill defect model, 8 mm cylindrically drill defects that were approximately 15 mm deep were placed in both the proximal and distal region of the femur and humerus bones. Since the defect was placed in the epiphysis of the long bones, the defect was surrounded by trabecular bone with a thin layer of cortical bone at the rim of the defect. These defects were then filled with an in situ polymerizing fibrin (about 750  $\mu$ L) that contained various doses of TG-pl-PTH<sub>1-34</sub> or TGPTH<sub>1-34</sub>. Animals were allowed to heal for eight weeks and then were sacrificed. The defect was analyzed with  $\mu$ CT and histology.

For this series of experiments, three types of compositions were tested. First, TG-pl-PTH<sub>1-34</sub> was tested over a large concentration range. Secondly, another modified PTH<sub>1-34</sub>, TGPTH<sub>1-34</sub> (NQEQVSPLSVSEIQLMHNLGKHLN SMERVEWLRKKLQDVHNF; SEQ ID NO: 39) was employed that only had a transglutaminase sequence at the amino terminus, without a degradation site. Thus, TGPTH<sub>1-34</sub> could only be liberated by degradation of the fibrin matrix itself. TGPTH<sub>1-34</sub> was produced and purified similar to TG-pl-PTH<sub>1-34</sub>. Purity was determined to be 95%. TGPTH<sub>1-34</sub> was tested at several concentrations that were similar to the concentrations of TG-pl-PTH<sub>1-34</sub> to compare efficacy. Finally, matrices were made in the presence of granular material, with either TGPTH<sub>1-34</sub> or TG-pl-PTH<sub>1-34</sub>. The granular material was a standard tricalcium phosphate/hydroxyapatite mixture which was embedded in the matrix during gelation. The effect of adding these granules on the efficacy of PTH<sub>1-34</sub> was explored. As a control, unmodified fibrin was tested.

## Results

When either of the modified PTH<sub>1-34</sub> molecules was placed in long bone defects, a significant improvement in the healing response was observed over the use of fibrin matrices (control) alone. Use of fibrin alone resulted in little healing, where only 20% of the original defect was filled with newly formed bone.

TG-pl-PTH<sub>1-34</sub> was tested in a concentration series from 20-1000  $\mu$ g/mL. For each dose tested, a significant increase in the healing response was observed. For example, when 100  $\mu$ g/mL of TG-pl-PTH<sub>1-34</sub> was used, the healing rate was increased to almost 60%.

In a second series of experiments, TGPTH<sub>1-34</sub> was tested. The use of TGPTH<sub>1-34</sub> also increased bone healing. For example, the use of 400  $\mu$ g/mL improved the healing response to 40%, and 1000  $\mu$ g/mL increased bony healing to 65%. Thus, the addition of either modified PTH<sub>1-34</sub> sequence resulted in a stronger healing response than the control.

Finally, when either modified PTH<sub>1-34</sub> molecule was linked to the matrix and a granule/matrix mixture was employed, the efficacy of the PTH<sub>1-34</sub> was maintained. This was tested for both TG-pl-PTH<sub>1-34</sub> (see Table 5) as well as TGPTH<sub>1-34</sub> (see Table 6).

TABLE 5

Healing of a sheep drill defect with TG-pl-PTH <sub>1-34</sub> incorporated into a fibrin matrix; Healing time 8 weeks		
Sample	Dose ( $\mu$ g/mL)	Healing (% defect filled with bone)
Fibrin (Control)	0	20
TG-pl-PTH <sub>1-34</sub>	50	31.3
TG-pl-PTH <sub>1-34</sub>	100	59.7
TG-pl-PTH <sub>1-34</sub>	400	73

TABLE 5-continued

Healing of a sheep drill defect with TG-pl-PTH <sub>1-34</sub> incorporated into a fibrin matrix; Healing time 8 weeks		
Sample	Dose ( $\mu$ g/mL)	Healing (% defect filled with bone)
TG-pl-PTH <sub>1-34</sub>	1000	77
TG-pl-PTH <sub>1-34</sub>	400	68
400TCP		

TABLE 6

Healing of a sheep drill defect with PTH <sub>1-34</sub> bound to a fibrin matrix; Healing time 8 weeks		
Sample	Dose ( $\mu$ g/mL)	Healing (% defect filled with bone)
Fibrin	0	20
TGPTH <sub>1-34</sub>	400	40
TGPTH <sub>1-34</sub>	1000	65
TGPTH <sub>1-34</sub>	400	71
400TCP		

Histological evaluation showed high infiltration in the original defect of spindle and osteoblast progenitor cells supported on an extracellular matrix. Active osteoids with large rounded osteoblasts were common, and signs of endochondral ossification (chondrocytes) were observed. By eight weeks, osteoclasts and healthy signs of remodeling could be found. But unlike the results obtained from continuous exposure to systemic PTH, no overt response from osteoclasts was observed and new bone formation was significantly greater than absorption in and around the defect area. No foreign body inflammatory response was detected (i.e. no giant cells and only mild monocyte presence). Granules were still present in samples with added mineral particles.

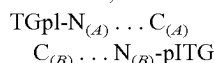
## EXAMPLE 8

## Healing Response with TG-pl-PDGF AB, TG-pl-IGF and TG-pl-BMP2 Attached to a Fibrin Matrix

## Formation of TG-pl-PDGFAB

PDGF AB used in these experiments consisted of a PDGF A chain of 110 amino acids and a PDGF B chain of 109 amino acids. This form of PDGF AB (without TG-pl hook) can be found naturally in the human body.

The PDGF AB sequence was modified to allow for covalent binding to a fibrin matrix. Additional 21 amino acids, the TG-pl-hook, were attached to both of the N termini of the PDGF AB, as follows,



N refers to the N-terminus; C refers to the C-terminus; (A) refers to the A-chain; and (B) refers to the B-chain.

The amino acid sequence of TG-pl-PDGF A was: MNQEQVSPVPVELPLIKMKPHSIEEAV-FLIWP-PAVCKTRTVIYEIPRSQVDPTSAN-PCVEVKRCTGCCNTSSVKCQPSRVHHS-VKVAKVEYVRKKPKL-KEVQVRLEEHLACACATSLNPDYREEDTDVR (SEQ ID NO: 40).

The amino acid sequence of TG-pl-PDGF B was: MNQEQVSPVPVELPLIKMKPHSLGSLTI-AEPAMIAECKTRTEVFESRRLI-DRTNANFLVWP-PCVEVQRCSGCCNNRNVCQCRPTQVQLR-

31

PVQVRKIEIV

KKKPIKKATVTLEDHLACKCETVAAARPVT (SEQ ID NO: 41).

The A chain and the B chain of the heterodimer PDGF AB were expressed separately in a bacterial system. The inclusion bodies of the bacteria cells were solubilized to release the A or the B chain, respectively. Both, the A and B chain solution was purified (separately) by using a cationic exchange column. Subsequently the A and the B chain was reduced/denaturized and precipitated. The precipitates were dissolved and the A and the B chain solution were mixed for the refolding step. The refolding to PDGF AB occurred in a buffer solution over a period of three to five days. The refolded protein was purified by a two step purification process, which contained a cationic exchange column followed by a gel filtration column.

Formation of TG-pl-IGF1 and TG-pl-BMP2

The amino acid sequence of TG-pl-IGF1 was: MNQEQVSPLPVELPLIKMKPHGPEYL-CGAELVDALQFVCGDRGFYFNKP TGYGSSSRRA-PQTGIVDECCFRSCDLRLREMYCAPLKPAKSA (SEQ ID NO:42).

The amino acid sequence of TG-pl-BMP2 was: MNQEQVSPLPVELPLIKMKPHQAKH-KQRKRLKSSCKRHPYVDFSDVG WNDWIVAPPGY-HAFYCHGECPPFLADHLNST-NHAIVQTLVNSVNSKIPK ACCVPTLSAISMPLYLDENEKVV-LKNYQDMVVEGCGCR (SEQ ID NO: 43).

The fusion protein, TG-pl-BMP2, was expressed in an *E. coli* strain (BL21(DE)). The inclusion bodies of the bacteria cells were solubilized to release the monomer. The monomer was purified by a heparin affinity column, reduced in dithiothreitol and dialysed against 1% acidic acid. The purified monomer was refolded over a period of 3 weeks at 4° C. in 50 mM Tris (pH 8.5), 1M NaCl, 5 mM EDTA, 2% CHAPS (3-((3-Cholamidopropyl)-dimethylammonio)-propanesulfonate), 2 mM glutathione red, 1 mM glutathione ox. The refolding mixture was purified twice by precipitation, and then purified on a reverse phase column. Fractions of dimeric BMP2 were mixed with a buffer containing 25 mM Tris-HCl (pH 8) and 6 M urea. The protein was purified two more times on a heparin and a gel filtration column and stored at 4° C.

Sheep Drill Defect

The fibrin gel for all experiments was made as described in Example 7. The sheep bone defects were prepared as described in Example 7. The defects were filled with 750 µL of fibrin matrix alone (control) or with TG-pl-PDGFAB, TG-pl-IGF1 or TG-pl-BMP2. The sheep were allowed to heal for eight weeks and were then sacrificed. The explanted defect area was examined with µCT to evaluate the degree of new bone formation. The results are listed in Table 7.

Results

TABLE 7

Healing of a sheep drill defect with TG-pl-PDGFAB, TG-pl-IGF1, or TG-pl-BMP2 bound to a fibrin matrix; Healing time 8 weeks		
Sample	Dose (µg/mL)	Healing (% defect filled with bone)
Fibrin (Control)	0	15
TG-pl-PDGFAB	60	39.5
TG-pl-IGF1	67	41.5
TG-pl-BMP2	20	54.5

32

Each of the modified growth factors improved the healing of the defect over the control (fibrin alone). Thus, the growth factors maintained their bioactivity when attached to the matrix.

## EXAMPLE 9

### Healing Response with TG-pl-PDGF AB for Chronic Wound Healing on Skin in Human Patients

TG-pl-PDGF AB as described in Example 7 was incorporated into fibrin gels at 33 µg/mL gel and applied topically to patients with chronic leg ulcers of the venous stasis origins (at the Dermatology Klinik of the University Hospital Zürich.)

The fibrin gels were made from Baxter TISSUCOL® kits (Baxter AG, CH 8604 Volketswil) by diluting the fibrinogen component with Citrate-Glycine buffer (pH 7.3) and diluting the thrombin component with 40 mM Calcium chloride-glycine buffer (pH 7.0). The final concentration of fibrinogen in the applied fibrin gel was about 12.5 mg fibrinogen/mL gel. The thrombin concentration was varied to improve handling of the gels. The final concentration of thrombin in the applied fibrin gel was about 4 to 50 U/mL. TG-pl-PDGF AB was added to the diluted fibrinogen component at 66 µg/mL for a total of 33 µg/mL gel concentration. The diluted fibrinogen and thrombin components were packed in separate sterile syringes at the same volume and deep frozen at -20° C. until use.

The gels were applied via a dual syringe system as provided in the TISSUCOL® kit from Baxter. Briefly, each syringe contained either diluted fibrinogen or diluted thrombin. The two syringes were connected to an applicator set and joined by a tip with a blunt cannula. To form a gel, both components were pushed out of the syringes simultaneously, making a 1:1 mixture fibrin gel directly on the ulcer area. Ulcers were covered with a thin sheath of gel, which was allowed to dry for 2 minutes before standard dressing and compression bandaging was applied.

### Results

Three patients were treated with the wound healing gel and all three showed enhanced healing response, with increased granulation in the wound bed and spontaneous epithelialization on wound edges. By 4 weeks, one patient's wound (about 2 cm<sup>2</sup>) healed completely. This patient was a smoker. Two large wounds on another patient (up to 17 cm<sup>2</sup>) showed marked decrease in wound bed depth as well as surface area, by 30-50% after 8 weeks. After 8 weeks, the patient voluntarily withdrew from the study. A third patient with a deep wound down to the periost (1 cm<sup>2</sup>) healed completely after 15 weeks of treatment.

In all, the doctors saw strong enhancement of healing with the TG-pl-PDGF AB fibrin gel treatment versus standard treatment alone.

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and a heparin-binding domain

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<222> LOCATION: (1)

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Arg Gly Ser His Met Asn Gln Glu Gln Val Ser Pro Leu Pro Val Glu  
           20                  25                  30

Leu Pro Leu Ile Lys Met Lys Pro Val Glu Leu Glu Ser Ser Ser His  
           35                  40                  45

Pro Ile Phe His Arg Gly Glu Phe Ser Val Cys Asp Ser Val Ser Val  
           50                  55                  60

Trp Val Gly Asp Lys Thr Thr Ala Thr Asp Ile Lys Gly Lys Glu Val  
       65                  70                  75                  80

Met Val Leu Gly Glu Val Asn Ile Asn Asn Ser Val Phe Lys Gln Tyr  
           85                  90                  95

Phe Phe Glu Thr Lys Cys Arg Asp Pro Asn Pro Val Asp Ser Gly Cys

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100	105	110	
Arg Gly Ile Asp Ser Lys His Trp Asn Ser Tyr Cys Thr Thr Thr His			
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Thr Phe Val Lys Ala Leu Thr Met Asp Gly Lys Gln Ala Ala Trp Arg			
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Phe Ile Arg Ile Asp Thr Ala Cys Val Cys Val Leu Ser Arg Lys Ala			
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Val Arg Glx			
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ttctccgtgt gtgactctgt ctctgtatgg gtaggcgata	aaaccactgc cactgatatc	180	
aaaggcaaaag aggtgatggt gctgggagaa gtaaacatta	acaactctgt attcaaacag	240	
tacttcttcg aaactaagtg ccgtgacccg aaccggtag	actctgggtg tcgcggcatc	300	
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<212> TYPE: DNA			

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Leu Pro Val Glu Leu Pro Leu Ile Lys Met Lys Pro Val Glu Leu Glu  
 35 40 45

Ser Ser Ser His Pro Ile Phe His Arg Gly Glu Phe Ser Val Cys Asp  
 50 55 60

Ser Val Ser Val Trp Val Gly Asp Lys Thr Thr Ala Thr Asp Ile Lys  
 65 70 75 80

Gly Lys Glu Val Met Val Leu Gly Glu Val Asn Ile Asn Asn Ser Val  
 85 90 95

Phe Lys Gln Tyr Phe Phe Glu Thr Lys Cys Arg Asp Pro Asn Pro Val  
 100 105 110

Asp Ser Gly Cys Arg Gly Ile Asp Ser Lys His Trp Asn Ser Tyr Cys  
 115 120 125

Thr Thr Thr His Thr Phe Val Lys Ala Leu Thr Met Asp Gly Lys Gln  
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Ala Ala Trp Arg Phe Ile Arg Ile Asp Thr Ala Cys Val Cys Val Leu  
 145 150 155 160

Ser Arg Lys Ala Val Arg Glx  
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catcgtggcg agttctccgt gtgtgactct gtctctgtat gggtaggcga taaaaccact 180

gccactgata tcaaaggcaa agagggtgatg gtgctgggag aagtaaacad taacaactct 240

gtattcaaac agtacttctt cgaaactaag tgccgtgacc cgaaccgggt agactctggg 300

tgtcgcggca tcgattctaa aactggaac tcttactgca ccactactca cactttcggt 360

aaagcggtga ctatggatgg taaacaggct gcctggcggt tcatccgtat cgatactgca 420

tgcgtgtgtg tactgtcccg taaagctgtt cgtaaggat cc 462

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<400> SEQUENCE: 32

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Leu Glu Ser Ser Ser His Pro Ile Phe His Arg Gly Glu Phe Ser Val
          35          40          45
Cys Asp Ser Val Ser Val Trp Val Gly Asp Lys Thr Thr Ala Thr Asp
          50          55          60
Ile Lys Gly Lys Glu Val Met Val Leu Gly Glu Val Asn Ile Asn Asn
          65          70          75          80
Ser Val Phe Lys Gln Tyr Phe Phe Glu Thr Lys Cys Arg Asp Pro Asn
          85          90          95
Pro Val Asp Ser Gly Cys Arg Gly Ile Asp Ser Lys His Trp Asn Ser
          100         105         110
Tyr Cys Thr Thr Thr His Thr Phe Val Lys Ala Leu Thr Met Asp Gly
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Lys Gln Ala Ala Trp Arg Phe Ile Arg Ile Asp Thr Ala Cys Val Cys
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gataaaacca ctgccactga tatcaaaggc aaagaggtga tgggtgctggg agaagtaaac      180
attaacaact ctgtattcaa acagtacttc ttcgaaacta agtgccgtga cccgaaccgc      240
gtagactctg ggtgtcgcgg catcgattct aaacactgga actcttactg caccactact      300
cacactttcg ttaaagcgtt gactatggat ggtaaacagg ctgcctggcg tttcatccgt      360
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Arg Gly Ser His Met Lys Asp Pro Lys Arg Leu Tyr Arg Ser Arg Lys  
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Leu Pro Val Glu Leu Glu Ser Ser Ser His Pro Ile Phe His Arg Gly  
           35                  40                  45

Glu Phe Ser Val Cys Asp Ser Val Ser Val Trp Val Gly Asp Lys Thr  
       50                  55                  60

Thr Ala Thr Asp Ile Lys Gly Lys Glu Val Met Val Leu Gly Glu Val  
       65                  70                  75                  80

Asn Ile Asn Asn Ser Val Phe Lys Gln Tyr Phe Phe Glu Thr Lys Cys  
                   85                  90                  95

Arg Asp Pro Asn Pro Val Asp Ser Gly Cys Arg Gly Ile Asp Ser Lys  
           100                  105                  110

His Trp Asn Ser Tyr Cys Thr Thr Thr His Thr Phe Val Lys Ala Leu  
           115                  120                  125

Thr Met Asp Gly Lys Gln Ala Ala Trp Arg Phe Ile Arg Ile Asp Thr  
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Ala Cys Val Cys Val Leu Ser Arg Lys Ala Val Arg Glx  
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tgccgtgacc cgaacccggt agactctggg tgctcgggca tcgattctaa aactggaac    300
tcttactgca ccactactca cactttcggt aaagcgttga ctatggatgg taaacaggct    360
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 <223> OTHER INFORMATION: aAla    alpha Alanine

<400> SEQUENCE: 36

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<220> FEATURE:
<223> OTHER INFORMATION: Description of Artificial Sequence: Non
      functional plasmin substrate

<400> SEQUENCE: 37

Leu Ile Asn Met Lys Pro
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<210> SEQ ID NO 38
<211> LENGTH: 46
<212> TYPE: PRT
<213> ORGANISM: Artificial sequence
<220> FEATURE:
<223> OTHER INFORMATION: Modified parathyroid hormone from Homo sapiens

<400> SEQUENCE: 38

Asn Gln Glu Gln Val Ser Pro Leu Tyr Lys Asn Arg Ser Val Ser Glu
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Ile Gln Leu Met His Asn Leu Gly Lys His Leu Asn Ser Met Glu Arg
      20             25             30

Val Glu Trp Leu Arg Lys Lys Leu Gln Asp Val His Asn Phe
      35             40             45

<210> SEQ ID NO 39
<211> LENGTH: 42
<212> TYPE: PRT
<213> ORGANISM: Artificial sequence
<220> FEATURE:
<223> OTHER INFORMATION: Modified parathyroid hormone from Homo sapiens

<400> SEQUENCE: 39

Asn Gln Glu Gln Val Ser Pro Leu Ser Val Ser Glu Ile Gln Leu Met
 1             5             10             15

His Asn Leu Gly Lys His Leu Asn Ser Met Glu Arg Val Glu Trp Leu
      20             25             30

Arg Lys Lys Leu Gln Asp Val His Asn Phe
      35             40

<210> SEQ ID NO 40
<211> LENGTH: 131
<212> TYPE: PRT
<213> ORGANISM: Artificial sequence
<220> FEATURE:
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<400> SEQUENCE: 40

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Lys Met Lys Pro His Ser Ile Glu Glu Ala Val Pro Ala Val Cys Lys
      20             25             30

Thr Arg Thr Val Ile Tyr Glu Ile Pro Arg Ser Gln Val Asp Pro Thr
      35             40             45

Ser Ala Asn Phe Leu Ile Trp Pro Pro Cys Val Glu Val Lys Arg Cys
      50             55             60

Thr Gly Cys Cys Asn Thr Ser Ser Val Lys Cys Gln Pro Ser Arg Val
      65             70             75             80

His His Arg Ser Val Lys Val Ala Lys Val Glu Tyr Val Arg Lys Lys
      85             90             95

Pro Lys Leu Lys Glu Val Gln Val Arg Leu Glu Glu His Leu Glu Cys
      100            105            110

Ala Cys Ala Thr Thr Ser Leu Asn Pro Asp Tyr Arg Glu Glu Asp Thr

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<210> SEQ ID NO 41		
<211> LENGTH: 130		
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Lys Met Lys Pro His Ser Leu Gly Ser Leu Thr Ile Ala Glu Pro Ala		
20 25 30		
Met Ile Ala Glu Cys Lys Thr Arg Thr Glu Val Phe Glu Ile Ser Arg		
35 40 45		
Arg Leu Ile Asp Arg Thr Asn Ala Asn Phe Leu Val Trp Pro Pro Cys		
50 55 60		
Val Glu Val Gln Arg Cys Ser Gly Cys Cys Asn Asn Arg Asn Val Gln		
65 70 75 80		
Cys Arg Pro Thr Gln Val Gln Leu Arg Pro Val Gln Val Arg Lys Ile		
85 90 95		
Glu Ile Val Arg Lys Lys Pro Ile Phe Lys Lys Ala Thr Val Thr Leu		
100 105 110		
Glu Asp His Leu Ala Cys Lys Cys Glu Thr Val Ala Ala Ala Arg Pro		
115 120 125		
Val Thr		
130		
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<211> LENGTH: 91		
<212> TYPE: PRT		
<213> ORGANISM: Artificial sequence		
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<223> OTHER INFORMATION: Modified IGF 1 from Homo sapiens		
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1 5 10 15		
Lys Met Lys Pro His Gly Pro Glu Tyr Leu Cys Gly Ala Glu Leu Val		
20 25 30		
Asp Ala Leu Gln Phe Val Cys Gly Asp Arg Gly Phe Tyr Phe Asn Lys		
35 40 45		
Pro Thr Gly Tyr Gly Ser Ser Ser Arg Arg Ala Pro Gln Thr Gly Ile		
50 55 60		
Val Asp Glu Cys Cys Phe Arg Ser Cys Asp Leu Arg Arg Leu Glu Met		
65 70 75 80		
Tyr Cys Ala Pro Leu Lys Pro Ala Lys Ser Ala		
85 90		
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<211> LENGTH: 135		
<212> TYPE: PRT		
<213> ORGANISM: Artificial sequence		
<220> FEATURE:		
<223> OTHER INFORMATION: Modified BMP-2 from Homo sapiens		
<400> SEQUENCE: 43		

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Met	Asn	Gln	Glu	Gln	Val	Ser	Pro	Leu	Pro	Val	Glu	Leu	Pro	Leu	Ile
1				5				10					15		
Lys	Met	Lys	Pro	His	Gln	Ala	Lys	His	Lys	Gln	Arg	Lys	Arg	Leu	Lys
		20					25					30			
Ser	Ser	Cys	Lys	Arg	His	Pro	Leu	Tyr	Val	Asp	Phe	Ser	Asp	Val	Gly
		35				40					45				
Trp	Asn	Asp	Trp	Ile	Val	Ala	Pro	Pro	Gly	Tyr	His	Ala	Phe	Tyr	Cys
	50				55					60					
His	Gly	Glu	Cys	Pro	Phe	Pro	Leu	Ala	Asp	His	Leu	Asn	Ser	Thr	Asn
65				70					75					80	
His	Ala	Ile	Val	Gln	Thr	Leu	Val	Asn	Ser	Val	Asn	Ser	Lys	Ile	Pro
			85					90						95	
Lys	Ala	Cys	Cys	Val	Pro	Thr	Glu	Leu	Ser	Ala	Ile	Ser	Met	Leu	Tyr
		100						105					110		
Leu	Asp	Glu	Asn	Glu	Lys	Val	Val	Leu	Lys	Asn	Tyr	Gln	Asp	Met	Val
	115					120						125			
Val	Glu	Gly	Cys	Gly	Cys	Arg									
	130				135										

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We claim:

1. A fusion protein, comprising:

- (i) a first protein domain;
- (ii) a second protein domain; and
- (iii) an enzymatic or hydrolytic cleavage site between the first and the second domains;

wherein the first domain is a growth factor selected from the group consisting of the platelet derived growth factor superfamily and the transforming growth factor beta (TGF $\beta$ ) superfamily;

wherein the second domain is a crosslinking Factor XIIIa substrate domain;

wherein the enzymatic cleavage site is selected from the group consisting of proteolytic substrates and polysaccharide substrates, and

wherein the hydrolytic cleavage site comprises a substrate with a linkage which undergoes hydrolysis by an acid or a base catalyzed reaction.

2. The fusion protein of claim 1 wherein the growth factor is selected from the group consisting of platelet derived growth factor (PDGF), TGF $\beta$ , bone morphogenic protein (BMP), vascular epithelial growth factor (VEGF), and insulin-like growth factor (IGF).

3. The fusion protein of claim 2 wherein the growth factor is selected from the group consisting of platelet derived growth factor- $\alpha$ -beta (PDGF-AB), TGF $\beta$ 1, TGF $\beta$ 3, BMP2, BMP 7, VEGF 121, and IGF 1.

4. The fusion protein of claim 1, wherein the Factor XIIIa substrate domain comprises SEQ ID NO:20.

5. The fusion protein of claim 1 wherein the cleavage site is an enzymatic cleavage site.

6. The fusion protein of claim 1, wherein the cleavage site is an enzymatic cleavage site, which is cleaved by an enzyme selected from the group consisting of plasmin and matrix metalloproteinase.

7. A kit comprising:

(A) a fusion protein, comprising:

- (i) a first protein domain;
- (ii) a second protein domain; and
- (iii) an enzymatic or hydrolytic cleavage site between the first and the second protein domains;

wherein the first domain is a growth factor selected from the group consisting of the platelet derived growth factor superfamily and the transforming growth factor beta (TGF $\beta$ ) superfamily;

wherein the second domain is a Factor XIIIa crosslinking substrate domain;

wherein the enzymatic cleavage site is selected from the group consisting of proteolytic substrates and polysaccharide substrates; and

wherein the hydrolytic cleavage site comprises a substrate with a linkage which undergoes hydrolysis by an acid or a base-catalyzed reaction,

- (B) fibrinogen,
- (C) thrombin, and
- (D) a calcium source.

8. The kit of claim 7 wherein the kit further comprises a Factor XIIIa.

9. The kit of claim 7 wherein the growth factor is selected from the group consisting of PDGF, vascular epithelial growth factor (VEGF), TGF $\beta$ , bone morphogenic protein (BMP), and insulin-like growth factor (IGF).

10. The kit of claim 9 wherein the growth factor is selected from the group consisting of platelet derived growth factor- $\alpha$ -beta (PDGF-AB), TGF $\beta$ 1, TGF $\beta$ 3, BMP2, BMP 7, VEGF 121 and IGF 1.

11. The kit of claim 7 wherein the Factor XIIIa substrate domain comprises SEQ ID NO:20.

12. The kit of claim 7 wherein the fusion protein comprises an enzymatic cleavage site.

13. The kit of claim 7, wherein the enzymatic cleavage site is cleaved by an enzyme selected from the group consisting of plasmin and matrix metalloproteinase.

\* \* \* \* \*

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,601,685 B2  
APPLICATION NO. : 10/323046  
DATED : October 13, 2009  
INVENTOR(S) : Jeffrey A. Hubbell, Jason C. Schense and Shelley E. Sakiyama-Elbert

Page 1 of 1

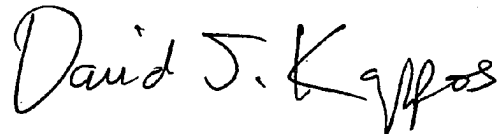
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Claim 3, column 55, line 56, replace "aloha" with --alpha--.

Claim 3, column 55, line 56, replace "PDGF-ABA" with --PDGF-AB--.

Signed and Sealed this

Twenty-second Day of December, 2009

A handwritten signature in black ink that reads "David J. Kappos". The signature is written in a cursive, flowing style with a large initial 'D' and a stylized 'K'.

David J. Kappos  
*Director of the United States Patent and Trademark Office*

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

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INVENTOR(S) : Hubbell et al.

Page 1 of 1

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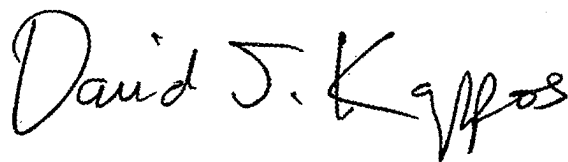
On the Title Page:

The first or sole Notice should read --

Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 654 days.

Signed and Sealed this

Fifth Day of October, 2010

A handwritten signature in black ink, reading "David J. Kappos". The signature is written in a cursive, flowing style with a large initial "D" and a stylized "K".

David J. Kappos  
*Director of the United States Patent and Trademark Office*

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

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Page 1 of 1

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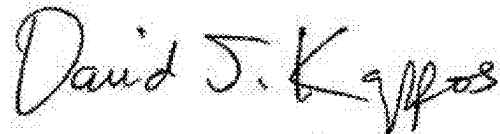
Title page, Item (75) Inventors, after “Shelley E. Sakiyama-Elbert, St. Louis, MO (US)” add  
--; Anna Jen, Zurich (CH)--.

Specification, column 6, line 58, replace “epithelial” with --endothelial--.

Claim 2, column 55, line 52, replace “epithelial” with --endothelial--.

Claim 9, column 56, line 52, replace “epithelial” with --endothelial--.

Signed and Sealed this  
Twentieth Day of December, 2011

A handwritten signature in black ink that reads "David J. Kappos". The signature is written in a cursive, flowing style with a large initial 'D' and 'K'.

David J. Kappos  
*Director of the United States Patent and Trademark Office*